

**INVERTER TECHNOLOGY, MICROPROCESSOR CONTROLLED
WELDING UNIT WITH KEYBOARD AND DIGITAL DISPLAY.**

**MULTI-PURPOSE EQUIPMENT, WILL WORK ON A 16A-230V
POWER SUPPLY EVEN FOR INTENSIVE USE.**

✓ MMA

With its high duty cycle and revolutionary arc dynamics, it will weld any kind of electrodes (Ø1.6 à 5 mm): steel, stainless steel, cast iron, rutile, basic or **cellulosic**. This product ensures a stable arc with a constant intensity and features the following technology;

- **Anti-Sticking**
- **Adjustable Hot Start**

Makes it easier to arc with any type of metal (Low Hot Start: For thin metal sheets – high Hot Start for metals that are difficult to weld such as dirty or oxidized sheets)

- **Adjustable Arc force**

For better penetration and prevention of sticking.

✓ TIG LIFT

Equipped with a TIG torch with valve (option), this machine ensures you to have a smooth welding line.

- **TIG Lift**

The arc is created by touching the metal with the tungsten electrode - avoiding tungsten inclusions and radio electrical disturbances.

- **Automatic arc release**

This innovative function allows the operator to finish welding without creating craters. The time is adjustable and the function is activated by a movement of the torch.

✓ IN ANY SITUATION

This unit is suited for work in any situation (extension lead for on-site work or use on generators) with 2 technical features to manage the current:

- **PFC (Power Factor Correction)**

This technology regulates and uses the power supply more efficiently. The GYSMI E200 CEL offers outstanding power on a 16A-230V socket even during intensive use, providing similar power to other machines without PFC on a 32A-230V socket, **and on UK 13A power supplies will provide high duty cycle welding with 4mm electrodes.**

- **FV (Flexible Voltage)**

The GYSMI E200 CEL is designed for use on mains power between 85 and 265V.



EXTRA PROTECTION FOR USE WITH GENERATORS AND AGAINST VOLTAGE SURGES UP TO 400V (+/-15%)



REF.030862

Product delivered in a case with accessories:

- Earth clamp (3m/Ø 25mm²)
- Electrode holder (3m/Ø 25mm²)

OPTION:

TIG TORCH REF.044425

- Length: 4 m
- Connector 10/25 mm²



 50/60Hz		I ₂ MMA / TIG	Electrodes / H							EN60974-1 (40°C)		U ₀ 	cm kg 	 Protected & compatible POWER GENERATOR (+/- 15%)	
			Ø1,6	Ø2	Ø2,5	Ø3,2	Ø4	Ø5	I _A (60%)	X% (I ₂ max)					
230V	16A	5A▶200A	62	50	47	45	38	30	135A	25%	108V	27x14x21cm	7kW	8,75kVA	
110V	32A	5A▶140A							90A	40%		5,5kg			