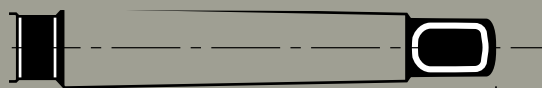
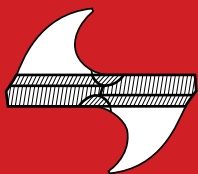


2 lèvres



cône morse

réf.
2411

SERIE COURTE



Foret Plaquette Carbure *tous matériaux*

PERFORMANCE MATIERE

ACIER

< 1100 N/mm² ●●●
< 1700 N/mm² ●●●●●
< 2100 N/mm² ●●●●●

INOX MARTENSITIQUE FERRITIQUE

< 220 HB ●●

INOX AUSTENITIQUE

< 280 HB ●●

ACIER REFRACTAIRE

< 320 HB ●●

ALLIAGE DE TITANE

< 1000 N/mm² ●

FONTE GRISE LAMELLAIRE

< 210 HB ●●●●●

FONTE GRISE

< 270 HB ●●●●

ALUMINIUM ET SES ALLIAGES

●

CUIVRES ET SES ALLIAGES

●●●●

MATERIAUX COMPOSITES

●●●●●●

Attachement

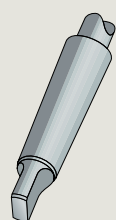
Caractéristiques

Utilisation

Normes

Profondeur Maxi

Tolérances



Cône morse
DIN 228B

Coupe à droite : 6°
Hélice à droite : 17°
Nombre de lèvres : 2
Goujures : N
Affûtage : AF 1
Brasage : à très haute température

Nature Outil

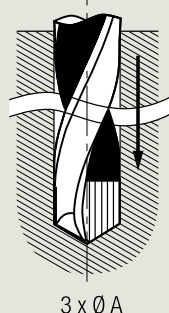
Corps Acier Rapide
Plaquette Carbure K 20

Lubrification

Arrosage extérieur

Origines

Made in France

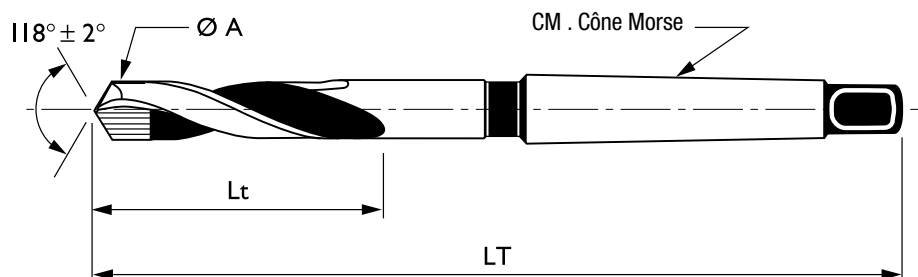


3 x Ø A

Ø A ► h7
LT ► ±1
Lt ► ±1



VITESSES DE COUPE & AVANCE > PAGES 92 à 95



Ø A	LT x Lt	CM	Code Article
8	135 x 45	CM 1	D2411D0800
8,50	135 x 45		D2411D0850
9	135 x 45		D2411D0900
9,50	135 x 45		D2411D0950
10	140 x 50		D2411D1000
10,50	140 x 50		D2411D1050
11	140 x 50		D2411D1100
11,50	146 x 56		D2411D1150
12	146 x 56		D2411D1200
12,50	146 x 56		D2411D1250
13	146 x 56	CM 2	D2411D1300
13,50	168 x 63		D2411D1350
14	168 x 63		D2411D1400
14,50	168 x 63		D2411D1450
15	168 x 63		D2411D1500
15,50	175 x 70		D2411D1550
16	175 x 70		D2411D1600
16,50	175 x 70		D2411D1650
17	175 x 70		D2411D1700
17,50	185 x 80		D2411D1750
18	185 x 80	CM 3	D2411D1800
18,50	185 x 80		D2411D1850
19	185 x 80		D2411D1900
19,50	215 x 90	CM 4	D2411D1950

Ø A	LT x Lt	CM	Code Article
20	215 x 90	CM 3	D2411D2000
20,50	215 x 90		D2411D2050
21	215 x 90		D2411D2100
21,50	215 x 90		D2411D2150
22	215 x 90		D2411D2200
22,50	225 x 100		D2411D2250
23	225 x 100		D2411D2300
23,50	225 x 100		D2411D2350
24	225 x 100		D2411D2400
24,50	225 x 100		D2411D2450
25	225 x 100	CM 4	D2411D2500
26	260 x 110		D2411D2600
27	260 x 110		D2411D2700
28	260 x 110		D2411D2800
29	275 x 125		D2411D2900
30	275 x 125		D2411D3000
31	275 x 125		D2411D3100
32	275 x 125		D2411D3200
33	275 x 125		D2411D3300
34	275 x 125		D2411D3400
35	275 x 125	CM 4	D2411D3500
38*	280 x 130		D2411D3800
40*	295 x 140		D2411D4000
42*	295 x 140		D2411D4200
44*	295 x 140		D2411D4400
46*	340 x 185		D2411D4600
48*	340 x 185	CM 4	D2411D4800
50*	340 x 185		D2411D5000