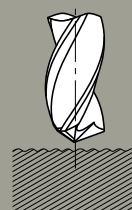


3 lèvres



Autocentrant



réf.  
2412

SERIE COURTE



# Foret Carbone Monobloc

*aciers, fontes,  
alliages légers, titanes*

## PERFORMANCE MATIERE

### ACIER

< 1100 N/mm<sup>2</sup> ●●  
< 1700 N/mm<sup>2</sup> ●●●●  
< 2100 N/mm<sup>2</sup> ●●●●●

### INOX MARTENSITIQUE FERRITIQUE

< 280 HB ●●

### INOX AUSTENITIQUE

< 220 HB ●

### ACIER REFRACTAIRE

< 320 HB ●●●●

### ALLIAGE DE TITANE

< 1000 N/mm<sup>2</sup> ●●●●

### FONTE GRISE LAMELLAIRE

< 210 HB ●●●●●

### FONTE GRISE

< 270 HB ●●●●●

### ALUMINIUM ET SES ALLIAGES

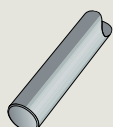
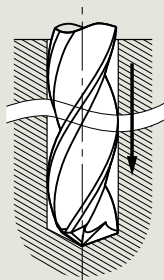
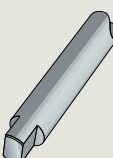
●●●●

### CUIVRES ET SES ALLIAGES

●●●●

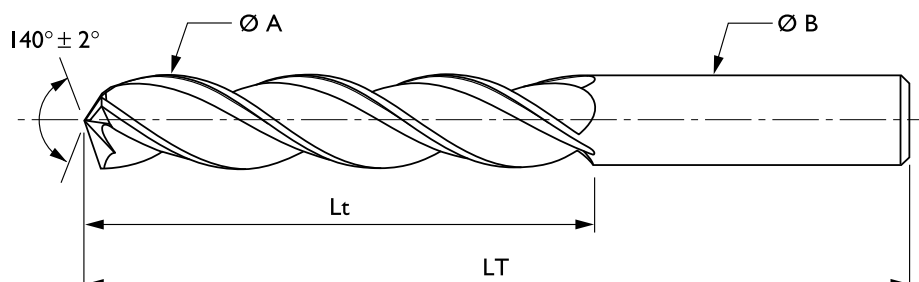
### MATERIAUX COMPOSITES

●

| Attachement                                                                                             | Caractéristiques                                                                                       | Utilisation                                                                     | Normes                     | Profondeur Maxi                                                                                 | Tolérances                                         |
|---------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------|----------------------------|-------------------------------------------------------------------------------------------------|----------------------------------------------------|
| <br>Cylindrique       | Coupe à droite<br>Hélice à droite : 35°<br>Nombre de lèvres : 3<br>Goujures : 3LS<br>Affûtage : AF 7-1 | USINAGE<br>GRANDE<br>VITESSE<br>&<br>USINAGE<br>VITESSE<br>CONVENTION-<br>NELLE | Normes Usine               | <br>4 x Ø A | Ø A ► h7<br>Ø B ► h6<br>LT ► 0 / -1<br>Lt ► 0 / -1 |
| <br>Tenon sur demande | Nature Outil<br>Carbone MK 15                                                                          | Lubrification<br>Arrosage extérieur                                             | Origines<br>Made in France |                                                                                                 |                                                    |



VITESSES DE COUPE & AVANCE > PAGES 92 à 95



| Ø A         | LT x Lt | Code Article |
|-------------|---------|--------------|
| <b>3</b>    | 46 x 22 | D2412D0300   |
| <b>3,10</b> | 49 x 24 | D2412D0310   |
| <b>3,20</b> | 49 x 24 | D2412D0320   |
| <b>3,30</b> | 49 x 24 | D2412D0330   |
| <b>3,40</b> | 52 x 27 | D2412D0340   |
| <b>3,50</b> | 52 x 27 | D2412D0350   |
| <b>3,60</b> | 52 x 27 | D2412D0360   |
| <b>3,70</b> | 52 x 27 | D2412D0370   |
| <b>3,75</b> | 52 x 27 | D2412D0375   |
| <b>3,80</b> | 55 x 30 | D2412D0380   |
| <b>3,90</b> | 55 x 30 | D2412D0390   |
| <b>4</b>    | 55 x 30 | D2412D0400   |
| <b>4,10</b> | 55 x 30 | D2412D0410   |
| <b>4,20</b> | 55 x 30 | D2412D0420   |
| <b>4,25</b> | 55 x 30 | D2412D0425   |
| <b>4,30</b> | 58 x 32 | D2412D0430   |
| <b>4,40</b> | 58 x 32 | D2412D0440   |
| <b>4,50</b> | 58 x 32 | D2412D0450   |
| <b>4,60</b> | 58 x 32 | D2412D0460   |
| <b>4,70</b> | 58 x 32 | D2412D0470   |
| <b>4,75</b> | 58 x 32 | D2412D0475   |
| <b>4,80</b> | 62 x 35 | D2412D0480   |
| <b>4,90</b> | 62 x 35 | D2412D0490   |
| <b>5</b>    | 62 x 35 | D2412D0500   |
| <b>5,10</b> | 62 x 35 | D2412D0510   |
| <b>5,20</b> | 62 x 35 | D2412D0520   |
| <b>5,25</b> | 62 x 35 | D2412D0525   |
| <b>5,30</b> | 62 x 35 | D2412D0530   |
| <b>5,40</b> | 66 x 39 | D2412D0540   |
| <b>5,50</b> | 66 x 39 | D2412D0550   |
| <b>5,60</b> | 66 x 39 | D2412D0560   |
| <b>5,70</b> | 66 x 39 | D2412D0570   |
| <b>5,75</b> | 66 x 39 | D2412D0575   |
| <b>5,80</b> | 66 x 39 | D2412D0580   |
| <b>5,90</b> | 66 x 39 | D2412D0590   |
| <b>6</b>    | 66 x 39 | D2412D0600   |
| <b>6,10</b> | 70 x 42 | D2412D0610   |
| <b>6,20</b> | 70 x 42 | D2412D0620   |
| <b>6,25</b> | 70 x 42 | D2412D0625   |
| <b>6,30</b> | 70 x 42 | D2412D0630   |
| <b>6,40</b> | 70 x 42 | D2412D0640   |
| <b>6,50</b> | 70 x 42 | D2412D0650   |
| <b>6,60</b> | 70 x 42 | D2412D0660   |
| <b>6,70</b> | 70 x 42 | D2412D0670   |
| <b>6,75</b> | 70 x 42 | D2412D0675   |
| <b>6,80</b> | 74 x 45 | D2412D0680   |
| <b>6,90</b> | 74 x 45 | D2412D0690   |
| <b>7</b>    | 74 x 45 | D2412D0700   |

| Ø A          | LT x Lt  | Code Article |
|--------------|----------|--------------|
| <b>7,10</b>  | 74 x 45  | D2412D0710   |
| <b>7,20</b>  | 74 x 45  | D2412D0720   |
| <b>7,25</b>  | 74 x 45  | D2412D0725   |
| <b>7,30</b>  | 74 x 45  | D2412D0730   |
| <b>7,40</b>  | 74 x 45  | D2412D0740   |
| <b>7,50</b>  | 74 x 45  | D2412D0750   |
| <b>7,60</b>  | 79 x 48  | D2412D0760   |
| <b>7,70</b>  | 79 x 48  | D2412D0770   |
| <b>7,75</b>  | 79 x 48  | D2412D0775   |
| <b>7,80</b>  | 79 x 48  | D2412D0780   |
| <b>7,90</b>  | 79 x 48  | D2412D0790   |
| <b>8</b>     | 79 x 48  | D2412D0800   |
| <b>8,10</b>  | 79 x 48  | D2412D0810   |
| <b>8,20</b>  | 79 x 48  | D2412D0820   |
| <b>8,25</b>  | 79 x 48  | D2412D0825   |
| <b>8,30</b>  | 79 x 48  | D2412D0830   |
| <b>8,40</b>  | 79 x 48  | D2412D0840   |
| <b>8,50</b>  | 79 x 48  | D2412D0850   |
| <b>8,60</b>  | 84 x 52  | D2412D0860   |
| <b>8,70</b>  | 84 x 52  | D2412D0870   |
| <b>8,75</b>  | 84 x 52  | D2412D0875   |
| <b>8,80</b>  | 84 x 52  | D2412D0880   |
| <b>8,90</b>  | 84 x 52  | D2412D0890   |
| <b>9</b>     | 84 x 52  | D2412D0900   |
| <b>9,50</b>  | 84 x 52  | D2412D0950   |
| <b>10</b>    | 89 x 55  | D2412D1000   |
| <b>10,25</b> | 89 x 55  | D2412D1025   |
| <b>10,50</b> | 89 x 55  | D2412D1050   |
| <b>11</b>    | 95 x 60  | D2412D1100   |
| <b>11,50</b> | 95 x 60  | D2412D1150   |
| <b>12</b>    | 102 x 65 | D2412D1200   |
| <b>12,50</b> | 102 x 65 | D2412D1250   |
| <b>13</b>    | 102 x 65 | D2412D1300   |
| <b>13,50</b> | 107 x 66 | D2412D1350   |
| <b>14</b>    | 107 x 66 | D2412D1400   |
| <b>14,50</b> | 111 x 70 | D2412D1450   |
| <b>15</b>    | 111 x 70 | D2412D1500   |
| <b>15,50</b> | 115 x 73 | D2412D1550   |
| <b>16</b>    | 115 x 73 | D2412D1600   |
| <b>16,50</b> | 119 x 73 | D2412D1650   |
| <b>17</b>    | 119 x 73 | D2412D1700   |
| <b>17,50</b> | 123 x 76 | D2412D1750   |
| <b>18</b>    | 123 x 76 | D2412D1800   |
| <b>18,50</b> | 127 x 76 | D2412D1850   |
| <b>19</b>    | 127 x 76 | D2412D1900   |
| <b>19,50</b> | 131 x 79 | D2412D1950   |
| <b>20</b>    | 131 x 79 | D2412D2000   |