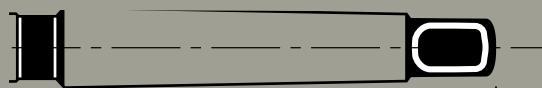
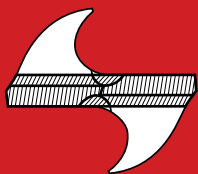


2 lèvres



cône morse

réf.

2416



Foret Plaquette Carbure *tous matériaux*

PERFORMANCE MATIERE

ACIER

< 1100 N/mm² ● ●
< 1700 N/mm² ● ● ● ●
< 2100 N/mm² ● ● ● ● ●

INOX MARTENSITIQUE FERRITIQUE

< 280 HB ● ●

INOX AUSTENITIQUE

< 280 HB ● ●

ACIER REFRACTAIRE

< 320 HB ● ●

ALLIAGE DE TITANE

< 1000 N/mm² ●

FONTE GRISE LAMELLAIRE

< 210 HB ● ● ● ● ●

FONTE GRISE

< 270 HB ● ● ● ●

ALUMINIUM ET SES ALLIAGES

●

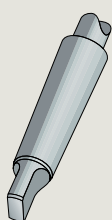
CUIVRES ET SES ALLIAGES

● ● ● ●

MATERIAUX COMPOSITES

● ● ● ● ● ●

Attachement



Cône morse
DIN 228B

Caractéristiques

Coupe à droite : 6°
Hélice à droite : 25°
Nombre de lèvres : 2
Goujures : N
Affûtage : AF 1
Brasage : à très haute température

Nature Outil

Corps Acier Rapide
Plaquette Carbure K 20

Utilisation

USINAGE
VITESSE
CONVENTION-
NELLE

Lubrification

Arrosage extérieur

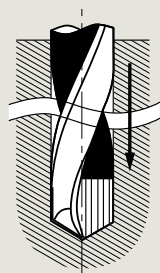
Normes

DIN 345
NFE 66071

Origines

Made in France

Profondeur Maxi



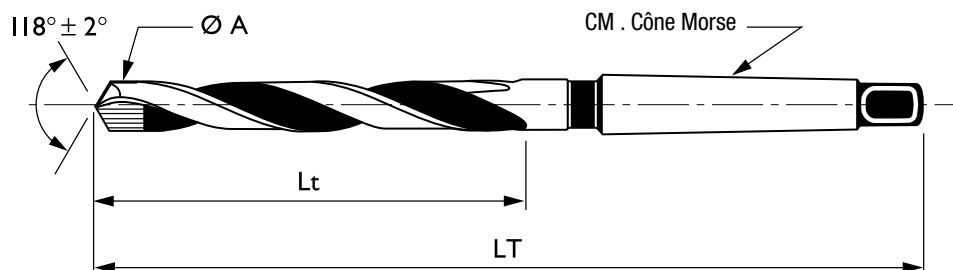
3 x Ø A

Tolérances

Ø A ► h7
LT ► ±1
Lt ► ±1



VITESSES DE COUPE & AVANCE > PAGES 92 à 95



Ø A	LT x Lt	CM	Code Article	Ø A	LT x Lt	CM	Code Article
5	133 x 52		D2416D0500	20	238 x 140		D2416D2000
5,50	138 x 57		D2416D0550	20,50	243 x 145		D2416D2050
6	138 x 57		D2416D0600	21	243 x 145		D2416D2100
6,50	144 x 63		D2416D0650	21,50	248 x 150	CM 2	D2416D2150
7	150 x 69		D2416D0700	22	248 x 150		D2416D2200
7,50	150 x 69		D2416D0750	22,50	253 x 155		D2416D2250
8	156 x 75		D2416D0800	23	253 x 155		D2416D2300
8,50	156 x 75		D2416D0850	23,50	276 x 155		D2416D2350
9	162 x 81		D2416D0900	24	281 x 160		D2416D2400
9,50	162 x 81	CM 1	D2416D0950	24,50	281 x 160		D2416D2450
10	168 x 87		D2416D1000	25	281 x 160		D2416D2500
10,50	168 x 87		D2416D1050	26	286 x 165	CM 3	D2416D2600
11	175 x 94		D2416D1100	27	291 x 170		D2416D2700
11,50	175 x 94		D2416D1150	28	291 x 170		D2416D2800
12	182 x 101		D2416D1200	29	296 x 175		D2416D2900
12,50	182 x 101		D2416D1250	30	296 x 175		D2416D3000
13	182 x 101		D2416D1300	31	301 x 180		D2416D3100
13,50	189 x 108		D2416D1350	32	334 x 185		D2416D3200
14	189 x 108		D2416D1400	33	334 x 185		D2416D3300
14,50	212 x 114		D2416D1450	34	339 x 190		D2416D3400
15	212 x 114		D2416D1500	35*	339 x 190		D2416D3500
15,50	218 x 120		D2416D1550	38*	354 x 205		D2416D3800
16	218 x 120		D2416D1600	40*	359 x 210		D2416D4000
16,50	223 x 125		D2416D1650	42*	165 x 109	CM 4	D2416D4200
17	223 x 125	CM 2	D2416D1700	44*	364 x 215		D2416D4400
17,50	228 x 130		D2416D1750	46*	364 x 215		D2416D4600
18	228 x 130		D2416D1800	48*	369 x 220		D2416D4800
18,50	233 x 135		D2416D1850	50*	369 x 220		D2416D5000
19	233 x 135		D2416D1900				
19,50	238 x 140		D2416D1950				