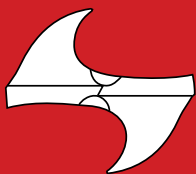


2 lèvres



réf.  
2467

SERIE LONGUE



# Foret **Carbure Monobloc** *tous matériaux*

## PERFORMANCE MATIERE

### ACIER

< 1100 N/mm<sup>2</sup> ● ●  
< 1700 N/mm<sup>2</sup> ● ● ● ●  
< 2100 N/mm<sup>2</sup> ● ● ● ●

### INOX MARTENSITIQUE FERRITIQUE

< 280 HB ● ●

### INOX AUSTENITIQUE

< 220 HB ● ●

### ACIER REFRACTAIRE

< 320 HB ● ●

### ALLIAGE DE TITANE

< 1000 N/mm<sup>2</sup> ● ●

### FONTE GRISE LAMELLAIRE

< 210 HB ● ● ● ●

### FONTE GRISE

< 270 HB ● ● ● ●

### ALUMINIUM ET SES ALLIAGES

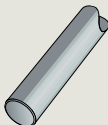
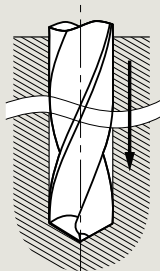
● ●

### CUIVRES ET SES ALLIAGES

● ● ● ●

### MATERIAUX COMPOSITES

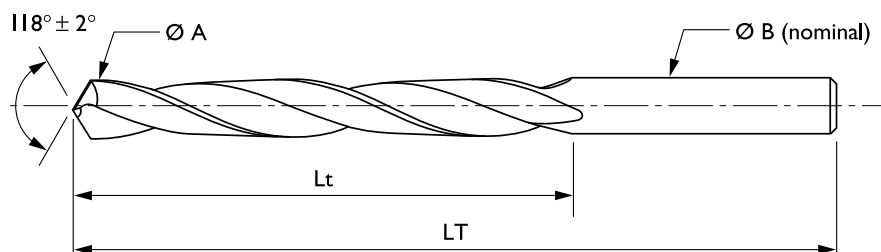
● ●

| Attachement                                                                                       | Caractéristiques                                                                                   | Utilisation                                | Normes               | Profondeur Maxi                                                                                     | Tolérances                                         |
|---------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|--------------------------------------------|----------------------|-----------------------------------------------------------------------------------------------------|----------------------------------------------------|
| <br>Cylindrique | Coupe à droite<br>Hélice à droite : 25°<br>Nombre de lèvres : 2<br>Goujures : N<br>Affûtage : AF 1 | USINAGE<br>VITESSE<br>CONVENTION-<br>NELLE | DIN 338<br>NFE 66067 | <br>5 à 7 x Ø A | Ø A ► h7<br>Ø B ► h7<br>LT ► 0 / -1<br>Lt ► 0 / -1 |
|                                                                                                   | Nature Outil                                                                                       | Lubrification                              | Origines             |                                                                                                     |                                                    |
|                                                                                                   | Carbure MK 15                                                                                      | Arrosage extérieur                         | Made in France       |                                                                                                     |                                                    |



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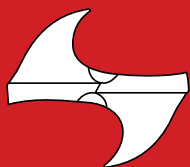


réf.  
**2467**

| Ø A         | LT x Lt  | Code Article |
|-------------|----------|--------------|
| <b>2</b>    | 49 x 24  | D2467D0200   |
| <b>2,10</b> | 49 x 24  | D2467D0210   |
| <b>2,20</b> | 53 x 27  | D2467D0220   |
| <b>2,25</b> | 53 x 27  | D2467D0225   |
| <b>2,30</b> | 53 x 27  | D2467D0230   |
| <b>2,40</b> | 57 x 30  | D2467D0240   |
| <b>2,50</b> | 57 x 30  | D2467D0250   |
| <b>2,60</b> | 57 x 30  | D2467D0260   |
| <b>2,70</b> | 61 x 33  | D2467D0270   |
| <b>2,75</b> | 61 x 33  | D2467D0275   |
| <b>2,80</b> | 61 x 33  | D2467D0280   |
| <b>2,90</b> | 61 x 33  | D2467D0290   |
| <b>3</b>    | 61 x 33  | D2467D0300   |
| <b>3,10</b> | 65 x 36  | D2467D0310   |
| <b>3,20</b> | 65 x 36  | D2467D0320   |
| <b>3,30</b> | 65 x 36  | D2467D0330   |
| <b>3,40</b> | 70 x 39  | D2467D0340   |
| <b>3,50</b> | 70 x 39  | D2467D0350   |
| <b>3,60</b> | 70 x 39  | D2467D0360   |
| <b>3,70</b> | 70 x 39  | D2467D0370   |
| <b>3,75</b> | 75 x 43  | D2467D0375   |
| <b>3,80</b> | 75 x 43  | D2467D0380   |
| <b>3,90</b> | 75 x 43  | D2467D0390   |
| <b>4</b>    | 75 x 43  | D2467D0400   |
| <b>4,10</b> | 75 x 43  | D2467D0410   |
| <b>4,20</b> | 75 x 43  | D2467D0420   |
| <b>4,25</b> | 80 x 47  | D2467D0425   |
| <b>4,30</b> | 80 x 47  | D2467D0430   |
| <b>4,40</b> | 80 x 47  | D2467D0440   |
| <b>4,50</b> | 80 x 47  | D2467D0450   |
| <b>4,60</b> | 80 x 47  | D2467D0460   |
| <b>4,70</b> | 80 x 47  | D2467D0470   |
| <b>4,75</b> | 86 x 52  | D2467D0475   |
| <b>4,80</b> | 86 x 52  | D2467D0480   |
| <b>4,90</b> | 86 x 52  | D2467D0490   |
| <b>5</b>    | 86 x 52  | D2467D0500   |
| <b>5,10</b> | 86 x 52  | D2467D0510   |
| <b>5,20</b> | 86 x 52  | D2467D0520   |
| <b>5,25</b> | 86 x 52  | D2467D0525   |
| <b>5,30</b> | 86 x 52  | D2467D0530   |
| <b>5,40</b> | 86 x 52  | D2467D0540   |
| <b>5,50</b> | 93 x 57  | D2467D0550   |
| <b>5,60</b> | 93 x 57  | D2467D0560   |
| <b>5,70</b> | 93 x 57  | D2467D0570   |
| <b>5,75</b> | 93 x 57  | D2467D0575   |
| <b>5,80</b> | 93 x 57  | D2467D0580   |
| <b>5,90</b> | 93 x 57  | D2467D0590   |
| <b>6</b>    | 93 x 57  | D2467D0600   |
| <b>6,10</b> | 101 x 63 | D2467D0610   |
| <b>6,20</b> | 101 x 63 | D2467D0620   |
| <b>6,25</b> | 101 x 63 | D2467D0625   |
| <b>6,30</b> | 101 x 63 | D2467D0630   |

| Ø A          | LT x Lt   | Code Article |
|--------------|-----------|--------------|
| <b>6,40</b>  | 101 x 63  | D2467D0640   |
| <b>6,50</b>  | 101 x 63  | D2467D0650   |
| <b>6,60</b>  | 109 x 69  | D2467D0660   |
| <b>6,70</b>  | 109 x 69  | D2467D0670   |
| <b>6,75</b>  | 109 x 69  | D2467D0675   |
| <b>6,80</b>  | 109 x 69  | D2467D0680   |
| <b>6,90</b>  | 109 x 69  | D2467D0690   |
| <b>7</b>     | 109 x 69  | D2467D0700   |
| <b>7,10</b>  | 109 x 69  | D2467D0710   |
| <b>7,20</b>  | 109 x 69  | D2467D0720   |
| <b>7,25</b>  | 109 x 69  | D2467D0725   |
| <b>7,30</b>  | 109 x 69  | D2467D0730   |
| <b>7,40</b>  | 109 x 69  | D2467D0740   |
| <b>7,50</b>  | 109 x 69  | D2467D0750   |
| <b>7,60</b>  | 117 x 75  | D2467D0760   |
| <b>7,70</b>  | 117 x 75  | D2467D0770   |
| <b>7,75</b>  | 117 x 75  | D2467D0775   |
| <b>7,80</b>  | 117 x 75  | D2467D0780   |
| <b>7,90</b>  | 117 x 75  | D2467D0790   |
| <b>8</b>     | 117 x 75  | D2467D0800   |
| <b>8,10</b>  | 117 x 75  | D2467D0810   |
| <b>8,20</b>  | 117 x 75  | D2467D0820   |
| <b>8,25</b>  | 117 x 75  | D2467D0825   |
| <b>8,30</b>  | 117 x 75  | D2467D0830   |
| <b>8,40</b>  | 117 x 75  | D2467D0840   |
| <b>8,50</b>  | 117 x 75  | D2467D0850   |
| <b>8,60</b>  | 125 x 81  | D2467D0860   |
| <b>8,70</b>  | 125 x 81  | D2467D0870   |
| <b>8,75</b>  | 125 x 81  | D2467D0875   |
| <b>8,80</b>  | 125 x 81  | D2467D0880   |
| <b>8,90</b>  | 125 x 81  | D2467D0890   |
| <b>9</b>     | 125 x 81  | D2467D0900   |
| <b>9,10</b>  | 125 x 81  | D2467D0910   |
| <b>9,20</b>  | 125 x 81  | D2467D0920   |
| <b>9,30</b>  | 125 x 81  | D2467D0930   |
| <b>9,40</b>  | 125 x 81  | D2467D0940   |
| <b>9,50</b>  | 125 x 81  | D2467D0950   |
| <b>10</b>    | 133 x 87  | D2467D1000   |
| <b>10,25</b> | 133 x 87  | D2467D1025   |
| <b>10,50</b> | 133 x 87  | D2467D1050   |
| <b>11</b>    | 142 x 94  | D2467D1100   |
| <b>11,50</b> | 142 x 94  | D2467D1150   |
| <b>12</b>    | 151 x 101 | D2467D1200   |
| <b>12,50</b> | 151 x 101 | D2467D1250   |
| <b>13</b>    | 151 x 101 | D2467D1300   |
| <b>13,50</b> | 160 x 108 | D2467D1350   |
| <b>14</b>    | 160 x 108 | D2467D1400   |
| <b>14,50</b> | 169 x 114 | D2467D1450   |
| <b>15</b>    | 169 x 114 | D2467D1500   |
| <b>15,50</b> | 178 x 120 | D2467D1550   |
| <b>16</b>    | 178 x 120 | D2467D1600   |

2 lèvres



réf.

2467  
TIN

SERIE LONGUE



# Foret **Carbure Monobloc** *tous matériaux*

## PERFORMANCE MATIERE

### ACIER

< 1100 N/mm<sup>2</sup> ● ● ●  
< 1700 N/mm<sup>2</sup> ● ● ●  
< 2100 N/mm<sup>2</sup> ● ● ●

### INOX MARTENSITIQUE FERRITIQUE

< 280 HB ● ● ●

### INOX AUSTENITIQUE

< 220 HB ● ●

### ACIER REFRACTAIRE

> 320 HB ● ●

### ALLIAGE DE TITANE

< 1000 N/mm<sup>2</sup> ● ●

### FONTE GRISE LAMELLAIRE

> 210 HB ● ● ● ●

### FONTE GRISE

> 270 HB ● ● ● ●

### ALUMINIUM ET SES ALLIAGES

●

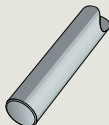
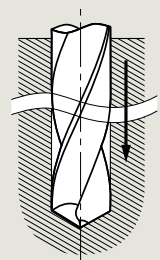
### CUIVRES ET SES ALLIAGES

● ● ● ●

### MATERIAUX COMPOSITES

● ●

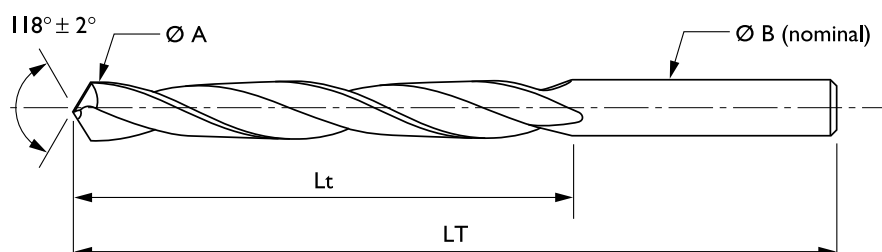
## REVETEMENT NITRURE DE TITANE

| Attachement                                                                                       | Caractéristiques                                                                                   | Utilisation                                | Normes               | Profondeur Maxi                                                                                     | Tolérances                                         |
|---------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|--------------------------------------------|----------------------|-----------------------------------------------------------------------------------------------------|----------------------------------------------------|
| <br>Cylindrique | Coupe à droite<br>Hélice à droite : 25°<br>Nombre de lèvres : 2<br>Goujures : N<br>Affûtage : AF 1 | USINAGE<br>VITESSE<br>CONVENTION-<br>NELLE | DIN 338<br>NFE 66067 | <br>5 à 7 x Ø A | Ø A ► h7<br>Ø B ► h7<br>LT ► 0 / -1<br>Lt ► 0 / -1 |
|                                                                                                   | Nature Outil                                                                                       | Lubrification                              | Origines             |                                                                                                     |                                                    |
|                                                                                                   | Carbure MK 15                                                                                      | Arrosage extérieur                         | Made in France       |                                                                                                     |                                                    |



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ISO 9001



réf.

2467  
TIN

| Ø A  | LT x Lt  | Code Article |
|------|----------|--------------|
| 2    | 49 x 24  | D2467TD0200  |
| 2,10 | 49 x 24  | D2467TD0210  |
| 2,20 | 53 x 27  | D2467TD0220  |
| 2,25 | 53 x 27  | D2467TD0225  |
| 2,30 | 53 x 27  | D2467TD0230  |
| 2,40 | 57 x 30  | D2467TD0240  |
| 2,50 | 57 x 30  | D2467TD0250  |
| 2,60 | 57 x 30  | D2467TD0260  |
| 2,70 | 61 x 33  | D2467TD0270  |
| 2,75 | 61 x 33  | D2467TD0275  |
| 2,80 | 61 x 33  | D2467TD0280  |
| 2,90 | 61 x 33  | D2467TD0290  |
| 3    | 61 x 33  | D2467TD0300  |
| 3,10 | 65 x 36  | D2467TD0310  |
| 3,20 | 65 x 36  | D2467TD0320  |
| 3,30 | 65 x 36  | D2467TD0330  |
| 3,40 | 70 x 39  | D2467TD0340  |
| 3,50 | 70 x 39  | D2467TD0350  |
| 3,60 | 70 x 39  | D2467TD0360  |
| 3,70 | 70 x 39  | D2467TD0370  |
| 3,75 | 75 x 43  | D2467TD0375  |
| 3,80 | 75 x 43  | D2467TD0380  |
| 3,90 | 75 x 43  | D2467TD0390  |
| 4    | 75 x 43  | D2467TD0400  |
| 4,10 | 75 x 43  | D2467TD0410  |
| 4,20 | 75 x 43  | D2467TD0420  |
| 4,25 | 80 x 47  | D2467TD0425  |
| 4,30 | 80 x 47  | D2467TD0430  |
| 4,40 | 80 x 47  | D2467TD0440  |
| 4,50 | 80 x 47  | D2467TD0450  |
| 4,60 | 80 x 47  | D2467TD0460  |
| 4,70 | 80 x 47  | D2467TD0470  |
| 4,75 | 86 x 52  | D2467TD0475  |
| 4,80 | 86 x 52  | D2467TD0480  |
| 4,90 | 86 x 52  | D2467TD0490  |
| 5    | 86 x 52  | D2467TD0500  |
| 5,10 | 86 x 52  | D2467TD0510  |
| 5,20 | 86 x 52  | D2467TD0520  |
| 5,25 | 86 x 52  | D2467TD0525  |
| 5,30 | 86 x 52  | D2467TD0530  |
| 5,40 | 86 x 52  | D2467TD0540  |
| 5,50 | 93 x 57  | D2467TD0550  |
| 5,60 | 93 x 57  | D2467TD0560  |
| 5,70 | 93 x 57  | D2467TD0570  |
| 5,75 | 93 x 57  | D2467TD0575  |
| 5,80 | 93 x 57  | D2467TD0580  |
| 5,90 | 93 x 57  | D2467TD0590  |
| 6    | 93 x 57  | D2467TD0600  |
| 6,10 | 101 x 63 | D2467TD0610  |
| 6,20 | 101 x 63 | D2467TD0620  |
| 6,25 | 101 x 63 | D2467TD0625  |
| 6,30 | 101 x 63 | D2467TD0630  |

| Ø A   | LT x Lt   | Code Article |
|-------|-----------|--------------|
| 6,40  | 101 x 63  | D2467TD0640  |
| 6,50  | 101 x 63  | D2467TD0650  |
| 6,60  | 109 x 69  | D2467TD0660  |
| 6,70  | 109 x 69  | D2467TD0670  |
| 6,75  | 109 x 69  | D2467TD0675  |
| 6,80  | 109 x 69  | D2467TD0680  |
| 6,90  | 109 x 69  | D2467TD0690  |
| 7     | 109 x 69  | D2467TD0700  |
| 7,10  | 109 x 69  | D2467TD0710  |
| 7,20  | 109 x 69  | D2467TD0720  |
| 7,25  | 109 x 69  | D2467TD0725  |
| 7,30  | 109 x 69  | D2467TD0730  |
| 7,40  | 109 x 69  | D2467TD0740  |
| 7,50  | 109 x 69  | D2467TD0750  |
| 7,60  | 117 x 75  | D2467TD0760  |
| 7,70  | 117 x 75  | D2467TD0770  |
| 7,75  | 117 x 75  | D2467TD0775  |
| 7,80  | 117 x 75  | D2467TD0780  |
| 7,90  | 117 x 75  | D2467TD0790  |
| 8     | 117 x 75  | D2467TD0800  |
| 8,10  | 117 x 75  | D2467TD0810  |
| 8,20  | 117 x 75  | D2467TD0820  |
| 8,25  | 117 x 75  | D2467TD0825  |
| 8,30  | 117 x 75  | D2467TD0830  |
| 8,40  | 117 x 75  | D2467TD0840  |
| 8,50  | 117 x 75  | D2467TD0850  |
| 8,60  | 125 x 81  | D2467TD0860  |
| 8,70  | 125 x 81  | D2467TD0870  |
| 8,75  | 125 x 81  | D2467TD0875  |
| 8,80  | 125 x 81  | D2467TD0880  |
| 8,90  | 125 x 81  | D2467TD0890  |
| 9     | 125 x 81  | D2467TD0900  |
| 9,10  | 125 x 81  | D2467TD0910  |
| 9,20  | 125 x 81  | D2467TD0920  |
| 9,30  | 125 x 81  | D2467TD0930  |
| 9,40  | 125 x 81  | D2467TD0940  |
| 9,50  | 125 x 81  | D2467TD0950  |
| 10    | 133 x 87  | D2467TD1000  |
| 10,25 | 133 x 87  | D2467TD1025  |
| 10,50 | 133 x 87  | D2467TD1050  |
| 11    | 142 x 94  | D2467TD1100  |
| 11,50 | 142 x 94  | D2467TD1150  |
| 12    | 151 x 101 | D2467TD1200  |
| 12,50 | 151 x 101 | D2467TD1250  |
| 13    | 151 x 101 | D2467TD1300  |
| 13,50 | 160 x 108 | D2467TD1350  |
| 14    | 160 x 108 | D2467TD1400  |
| 14,50 | 169 x 114 | D2467TD1450  |
| 15    | 169 x 114 | D2467TD1500  |
| 15,50 | 178 x 120 | D2467TD1550  |
| 16    | 178 x 120 | D2467TD1600  |