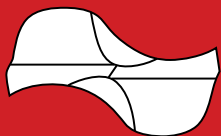
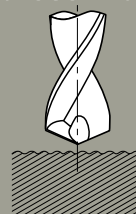


2 lèvres



Autocentrant



réf.
2814

SERIE COURTE



Foret Carbure Monobloc

*alliages légers,
matériaux de synthèse*

PERFORMANCE MATIERE

ALUMINIUM <12% Si	
< 100 HB	● ● ● ● ●
< 160 HB	● ● ● ● ●
ALUMINIUM >12% Si	
< 120 HB	● ● ● ● ●
BRONZE	
< 100 HB	● ● ● ● ●
LAITON	
< 200 HB	● ● ● ● ●
CUivre	
< 200 HB	● ● ● ● ●
CUPRO ALU	
< 200 HB	● ● ● ● ●
CARBONE ALU	● ● ● ● ●
DUROPLASTIQUE	● ● ● ● ●
THERMOPLASTIQUE	● ● ● ● ●
RESINE EPOXY	● ● ● ● ●

Attachement

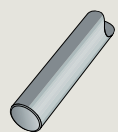
Caractéristiques

Utilisation

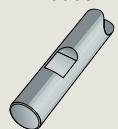
Normes

Profondeur Maxi

Tolérances



Cylindrique
DIN 6535HA



Plat sur demande
DIN 6535HE

Coupe à droite
Hélice à droite : 35°
Nombre de lèvres : 2
Goujures : S
Affûtage : AF 9

Nature Outil

Carbure MK 15

USINAGE
VITESSE
CONVENTION-
NELLE

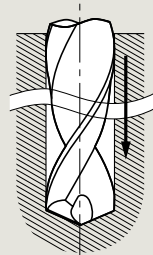
Lubrification

Arrosage extérieur

DIN 6537K

Origines

Made in France



3 x Ø A

Ø A ► m7

Ø B ► h5

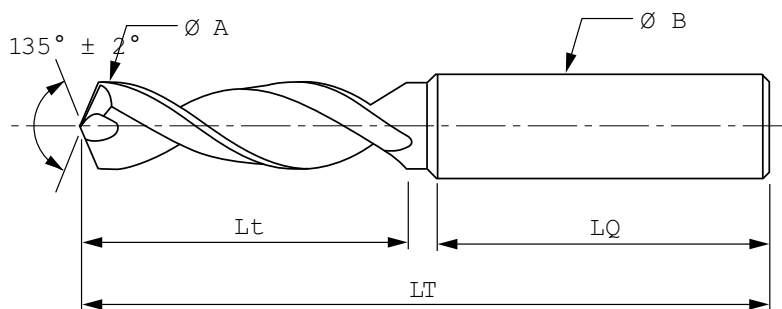
LT ► 0 / -1

Lt ► 0 / -1



VITESSES DE COUPE & AVANCE > PAGES 92 à 95

ISO 9001



Ø A	LT x Lt	Ø B x LQ	Code Article
4	66 x 24	6 x 36	D2814D0400
4,10	66 x 24	6 x 36	D2814D0410
4,20	66 x 24	6 x 36	D2814D0420
4,25	66 x 24	6 x 36	D2814D0425
4,30	66 x 24	6 x 36	D2814D0430
4,40	66 x 24	6 x 36	D2814D0440
4,50	66 x 24	6 x 36	D2814D0450
4,60	66 x 24	6 x 36	D2814D0460
4,70	66 x 24	6 x 36	D2814D0470
4,75	66 x 24	6 x 36	D2814D0475
4,80	66 x 28	6 x 36	D2814D0480
4,90	66 x 28	6 x 36	D2814D0490
5	66 x 28	6 x 36	D2814D0500
5,10	66 x 28	6 x 36	D2814D0510
5,20	66 x 28	6 x 36	D2814D0520
5,25	66 x 28	6 x 36	D2814D0525
5,30	66 x 28	6 x 36	D2814D0530
5,40	66 x 28	6 x 36	D2814D0540
5,50	66 x 28	6 x 36	D2814D0550
5,60	66 x 28	6 x 36	D2814D0560
5,70	66 x 28	6 x 36	D2814D0570
5,75	66 x 28	6 x 36	D2814D0575
5,80	66 x 28	6 x 36	D2814D0580
5,90	66 x 28	6 x 36	D2814D0590
6	66 x 28	6 x 36	D2814D0600
6,10	79 x 34	6 x 36	D2814D0610
6,20	79 x 34	6 x 36	D2814D0620
6,25	79 x 34	6 x 36	D2814D0625
6,30	79 x 34	6 x 36	D2814D0630
6,40	79 x 34	6 x 36	D2814D0640
6,50	79 x 34	6 x 36	D2814D0650
6,60	79 x 34	6 x 36	D2814D0660
6,70	79 x 34	6 x 36	D2814D0670
6,75	79 x 34	6 x 36	D2814D0675

Ø A	LT x Lt	Ø B x LQ	Code Article
6,80	79 x 34	6 x 36	D2814D0680
6,90	79 x 34	8 x 36	D2814D0690
7	79 x 34	8 x 36	D2814D0700
7,10	79 x 41	8 x 36	D2814D0710
7,20	79 x 41	8 x 36	D2814D0720
7,25	79 x 41	8 x 36	D2814D0725
7,30	79 x 41	8 x 36	D2814D0730
7,40	79 x 41	8 x 36	D2814D0740
7,50	79 x 41	8 x 36	D2814D0750
7,60	79 x 41	8 x 36	D2814D0760
7,70	79 x 41	8 x 36	D2814D0770
7,75	79 x 41	8 x 36	D2814D0775
7,80	79 x 41	8 x 36	D2814D0780
7,90	79 x 41	8 x 36	D2814D0790
8	79 x 41	8 x 36	D2814D0800
8,25	89 x 47	10 x 40	D2814D0825
8,50	89 x 47	10 x 40	D2814D0850
9	89 x 47	10 x 40	D2814D0900
9,50	89 x 47	10 x 40	D2814D0950
10	89 x 47	10 x 40	D2814D1000
10,20	102 x 55	12 x 45	D2814D1020
10,25	102 x 55	12 x 45	D2814D1025
10,50	102 x 55	12 x 45	D2814D1050
11	102 x 55	12 x 45	D2814D1100
11,50	102 x 55	12 x 45	D2814D1150
12	102 x 55	12 x 45	D2814D1200
12,50	107 x 60	14 x 45	D2814D1250
13	107 x 60	14 x 45	D2814D1300
13,50	107 x 60	14 x 45	D2814D1350
14	107 x 60	14 x 45	D2814D1400
14,50	115 x 65	16 x 48	D2814D1450
15	115 x 65	16 x 48	D2814D1500
15,50	115 x 65	16 x 48	D2814D1550
16	115 x 65	16 x 48	D2814D1600