



LOCTITE® 7065™

May 2005

PRODUCT DESCRIPTION

LOCTITE® 7065™ provides the following product characteristics:

Technology	Solvent cleaner
Chemical Type	Isoparaffin
Appearance	Transparent light blue liquid ^{LMS}
Viscosity	Very low
Cure	Not applicable
Application	Surface cleaner

LOCTITE® 7065™ is a non-CFC solvent based formulation for cleaning and degreasing of surfaces to be bonded with Loctite® adhesives. The product can also be used for cleaning and degreasing machine components during maintenance operations.

TYPICAL PROPERTIES

Specific Gravity @ 25 °C	0.76
Infrared Spectrum	As standard ^{LMS}
Viscosity @ 20°C, mPa·s (cP)	2
Drying Time at 20 °C, minutes	20 to 40
TLV (ACGIH), ppm	300
Flash Point - See MSDS	

TYPICAL PERFORMANCE

LOCTITE® 7065™ has no effect on the speed of cure or final strength of Loctite® adhesives other than providing a clean surface for good adhesion and adhesive cure. Unclean or partially cleaned surfaces can affect adhesive performance.

HANDLING PRECAUTIONS

Cleaner must be handled in a manner applicable to highly flammable materials and in compliance with relevant local regulations

Special care must be taken to avoid contact of the product or its vapour with naked flame or any electrical equipment that is not flame proofed

The solvent can affect certain plastics or coatings. It is recommended to check all surfaces for compatibility before use.

GENERAL INFORMATION

This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected with a sealant for chlorine or other strong oxidizing materials.

For safe handling information on this product, consult the Material Safety Data Sheet (MSDS).

Directions for use

1. Treat surfaces to be cleaned by spraying or wiping surfaces with a solvent soaked paper towel.
2. Wipe surfaces when still wet with clean paper towel to ensure contaminants and excess solvent are removed.

3. Repeat cleaning process if necessary.
4. Allow the solvent time to evaporate until the surfaces are completely dry.
5. Apply the Loctite® adhesive immediately and assemble bond.

Loctite Material Specification^{LMS}

LMS dated September 01, 1995. Test reports for each batch are available for the indicated properties. LMS test reports include selected QC test parameters considered appropriate to specifications for customer use. Additionally, comprehensive controls are in place to assure product quality and consistency. Special customer specification requirements may be coordinated through Henkel Quality.

Storage

The product is classified as flammable and must be stored in an appropriate manner in compliance with relevant regulations. Do not store near oxidizing agents or combustible materials. Store product in the unopened container in a dry location. Storage information may also be indicated on the product container labelling

Optimal Storage: 8 °C to 21 °C. Storage below 8 °C or greater than 28 °C can adversely affect product properties.

Material removed from containers may be contaminated during use. Do not return product to the original container. Henkel cannot assume responsibility for product which has been contaminated or stored under conditions other than those previously indicated. If additional information is required, please contact your local Technical Service Center or Customer Service Representative

Conversions

$(^{\circ}\text{C} \times 1.8) + 32 = ^{\circ}\text{F}$
 $\text{kV/mm} \times 25.4 = \text{V/mil}$
 $\text{mm} / 25.4 = \text{inches}$
 $\text{N} \times 0.225 = \text{lb}$
 $\text{N/mm} \times 5.71 = \text{lb/in}$
 $\text{N/mm}^2 \times 145 = \text{psi}$
 $\text{MPa} \times 145 = \text{psi}$
 $\text{N}\cdot\text{m} \times 8.851 = \text{lb}\cdot\text{in}$
 $\text{N}\cdot\text{m} \times 0.738 = \text{lb}\cdot\text{ft}$
 $\text{N}\cdot\text{mm} \times 0.142 = \text{oz}\cdot\text{in}$
 $\text{mPa}\cdot\text{s} = \text{cP}$

Note

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Reference 1.0