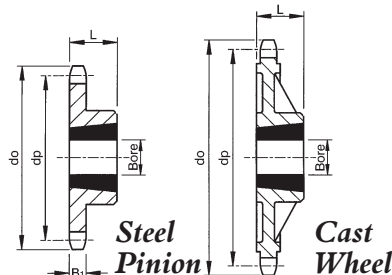


Taper Bore Sprockets for 1¹/₄" Pitch British Standard Chains Type 20B

Conforming to ISO Std 606



Simplex Sprockets
Chain No. 20B-1

Cat. No.	No. Teeth	Pitch Circle Ø dp	Outside Ø do	Taper Bore Bush			Length L	Approx. Weight kg
				Bush No.	Min. Bore	Max. Bore		

Simplex Chain No. 20B-1 - Tooth Width B₁ - 18.5mm

TB20B1-15	15	152.72	167.9	2517	19	65	45	4.0
TB20B1-17	17	172.78	187.9	2517	19	65	45	4.7
TB20B1-19	19	192.91	207.1	2517	19	65	45	5.1
TB20B1-21	21	213.04	228.2	2517	19	65	45	5.5
TB20B1-23	23	233.17	248.3	2517	19	65	45	6.0
TB20B1-25	25	253.33	268.5	2517	19	65	45	6.5
TB20B1-38	38	384.49	399.6	3020	25	75	51	12.6
TB20B1-57	57	576.36	591.5	3020	25	75	51	25.6
TB20B1-76	76	768.32	783.5	3020	25	75	51	39.0

Rivet Extractors

Roller Chain tools reduce time both in the field and in the shop and are a necessity for disconnecting roller chains from bulk length, or for chain repair and alteration purposes. The tool requires virtually no maintenance, all parts being produced from high grade steels, with moving parts hardened for maximum strength and wear resistant qualities. When ordering rivet extractors, always state the extractor number as indicated below.

Tool Number	Chain Pitch	Roller Chain Sizes		
		B.S.	ANSI	Ext. Pitch
36	3/8" - 3/4"	05B-12B	25-60	208-212
610	3/4" - 1 1/4"	12B-16B	60-100	212-216
1220	1 1/4" - 2"	20B-16B	120-160	



Chain Pullers

This unique tool was designed to make roller chain installation quick and easy both in the field and the workshop.

In use the pullers jaws are opened by releasing the screw, and then hooked into each open end of the chain. The screw is tightened to bring the two ends of the chain almost together with bush centres pitch length apart. The connecting link is then easily fitted to the chain. Two sizes of unit are available as below:-

Tool Number	Chain Pitch	Roller Chain Sizes		
		B.S.	ANSI	Ext. Pitch
35	3/8" - 3/4"	06B-12B	35-60	208-212
50	1/2" - 1"	08B-16B	40-80	208-216
80	1" - 2"	16B-32B	80-160	216-224



Although primarily for Simplex chains, these pullers can also be used for multistrand chains.

For larger pitch chains other tools are available to assist in assembly and disassembly including Chain Vice, and Hook-up tools suitable for both Inverted Tooth and Roller Chains of up to 2 1/2 inch pitch and 12 inch width. Knock-down and Rivet Tools can also be supplied to order, ensuring correct assembly of rivetted endless chains.

These tools, combined with the Chains, Sprockets, and Idlers ensure that you only need contact -

- CROSS+MORSE for the TOTAL CHAIN TRANSMISSION PACKAGE -

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