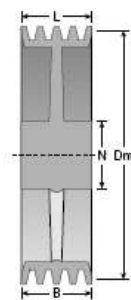
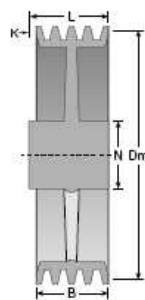


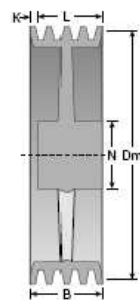
POULIES A GORGE TRAPEZOIDALE A MOYEU PLEIN



Figur 1



Figur 2



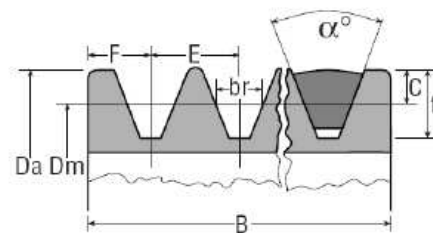
Figur 5

k = corps plein
a = corps à bras



Matière Fonte coulée GG20-25
(grain fin grade 220-260)

B=E(n-1)+2F (n=nbre de gorges)



Profil	Dm	α°	br	E	F	C	t
SPZ	≤ 80	34	8,5	12,0	8,0	2,0	11,0
	> 80	38					
SPA	≤ 118	34	11,0	15,0	10,0	2,8	13,8
	> 118	38					
SPB	≤ 190	34	14,0	19,0	12,5	3,5	17,5
	> 190	38					
SPC	≤ 315	34	19,0	25,5	17,0	4,8	23,8
	> 315	38					

POULIES SPA

A MOYEU PLEIN

SPA Dm	Gorges	Fig.	Moyeu N	SPA Dm	Gorges	Fig.	Moyeu N	SPA Dm	Gorges	Fig.	Moyeu N	SPA Dm	Gorges	Fig.	Moyeu N
mm	Nbr	n°	mm	mm	Nbr	n°	mm	mm	Nbr	n°	mm	mm	Nbr	n°	mm
40	1	2k	35	106	1	2k	50	180	1	2a	65	300	1	2a	80
	2	2k	35		2	2k	50		2	2a	63		2	2a	80
50	1	2k	35		3	5k	55		3	5a	70		3	5a	85
	2	2k	35		4(*)	5k	55		4(*)	5a	70		4(*)	5a	90
	3	5k	35		5(*)	5k	60		5(*)	5a	75		5(*)	5a	90
56	1	2k	35	112	1	2k	50	190	1	2a	65	315	1	2a	80
	2	2k	35		2	2k	50		2	2a	70		2	2a	80
	3	5k	35		3	5k	55		3	5a	70		3	5a	85
63	1	2k	42		4(*)	5k	55		4(*)	5a	75		4(*)	5a	90
	2	2k	42		5(*)	5k	60		5(*)	5a	75		5(*)	5a	90
	3	5k	42	118	1	2k	50	200	1	2a	70	355	1	2a	80
	4(*)	5k	45		2	2k	60		2	2a	75		2	2a	85
	5(*)	5k	50		3	5k	60		3	5a	75		3	5a	90
71	1	2k	42		4(*)	5k	55		4(*)	5a	70		4(*)	5a	90
	2	2k	42		5(*)	5k	60		5(*)	5a	75		5(*)	5a	95
	3	5k	42	125	1	2k	55	212	1	2a	70	400	1(*)	2a	85
	4(*)	5k	45		2	2k	60		2	2a	75		2(*)	2a	85
	5(*)	5k	50		3	5k	60		3	5a	75		3(*)	5a	95
75	1	2k	42		4(*)	5k	60		4(*)	5a	70		4(*)	1a	95
	2	2k	42		5(*)	5k	65		5(*)	5a	75		5(*)	1a	100
	3	5k	46	132	1	2k	55	225	1	2a	70	450	1(*)	2a	90
	4(*)	5k	45		2	2k	60		2	2a	75		2(*)	2a	85
	5(*)	1k	50		3	5k	60		3	5a	75		3(*)	5a	95
80	1	2k	42		4(*)	5k	60		4(*)	5a	75		4(*)	1a	100
	2	2k	42		5(*)	5k	65		5(*)	5a	75		5(*)	1a	100
	3	5k	46	140	1	2k	60	236	1	2a	70	500	1(*)	2a	90
	4(*)	5k	50		2	2k	60		2	2a	75		2(*)	2a	90
	5(*)	5k	55		3	5k	60		3	5a	75		3(*)	2a	100
85	1	2k	42		4(*)	5k	60		4(*)	5a	80		4(*)	1a	100
	2	2k	50		5(*)	5k	65		5(*)	5a	80		5(*)	1a	100
	3	5k	50	150	1	2a	60	250	1	2a	75	560	1(*)	2a	95
	4(*)	5k	50		2	2a	60		2	2a	75		2(*)	2a	95
	5(*)	5k	55		3	5k	60		3	5a	80		3(*)	2a	100
90	1	2k	50		4(*)	5k	60		4(*)	5a	80		4(*)	1a	105
	2	2k	50		5(*)	5k	65		5(*)	5a	80	630	2(*)	2a	100
	3	5k	52	160	1	2a	60	280	1	2a	75		3(*)	2a	100
	4(*)	5k	50		2	2a	60		2	2a	75		4(*)	2a	110
	5(*)	5k	55		3	5a	60		3	5a	80		5(*)	1a	110
95	1	2k	50		4(*)	5k	60		4(*)	5a	85				
	2	2k	50		5(*)	5k	65		5(*)	5a	85				
	3	5k	52	170	1	2a	60								
	4(*)	5k	55		2	2a	60								
	5(*)	5k	60		3	5a	60								
100	1	2k	50		4(*)	5a	60								
	2	2k	50		5(*)	5a	65								
	3	5k	52												
	4(*)	5k	55												
	5(*)	5k	60												

(*) Dm +4mm / F+1mm