

# KILEREMSKIVER FOR TAPER BØSNINGER

## V-BELT PULLEYS FOR TAPER BUSHES

### KEILRIEMENSCHLEIBEN FÜR TAPER BUCHSEN

Kileremskiver efter ISO 4183 og DIN 2211.  
Kileremskiver for smalkileremme samt klas-  
siske remme.

$$B=E(n-1)+2F$$

n=antal spor  
Alle mål i mm.

**Materiale:** GG 20-25

**Rundløbskast:** DIN 2211 del I

**Planløbskast:** DIN 2211 del I

**Overfladeruhed:** ISO 254

**Afbalancerings:** ISO 1940

Skiver med dm (middel diam.) >125 mm afbal-  
anceres statisk G 6,3.

Dog accepteres en restubalance på 2 g på  
skivens dm (middel diam.).

Restubalancen er ≤100 g mm/kg ved 600  
o./min. og 20 g mm/kg ved 3000 o./min.

Efter ordre leveres også dynamisk G 6,3.

The pulleys conform to ISO 4183 and DIN 2211.  
Designed for use with both wedge (narrow) and  
classical v-belts.

$$B=E(n-1)+2F$$

n=No. og grooves  
Dimensions in millimetres

**Material:** Fine grain cast-iron  
grade 220-260

**Eccentricity of  
O/D to bore** DIN 2211 part I

**Groove side  
wobble tolerance:** DIN 2211 part I

**Surface roughness:** ISO 254

**Balance quality  
grade:** ISO 1940

Pulleys with dm (pcd) >125 mm are statically  
balanced to grade G 6,3.

A residual unbalance of 2 g on the pulley dm  
(pcd) will be accepted.

The residual unbalance is ≤100 g mm/kg at  
600 rev./min. and 20 g mm/kg at 3000 rev./min.  
Dynamic balancing can be supplied to order.

Ausführung nach DIN 2211 und ISO 4183.  
Rillenausführung für Keilriemen nach DIN  
2215 und DIN 2216 sowohl für Schmalkeil-  
riemen, FO-Z-Keilriemen und klassische Keil-  
riemen.

$$B=E(n-1)+2F$$

n=Rillenzahl  
Masse in mm

**Material:** Hochwertiger Grauguss  
GG 20 - GG 25

**Rundlauf-  
Genauigkeit:** DIN 2211 Teil I

**Planlauf-  
Genauigkeit:** DIN 2211 Teil I

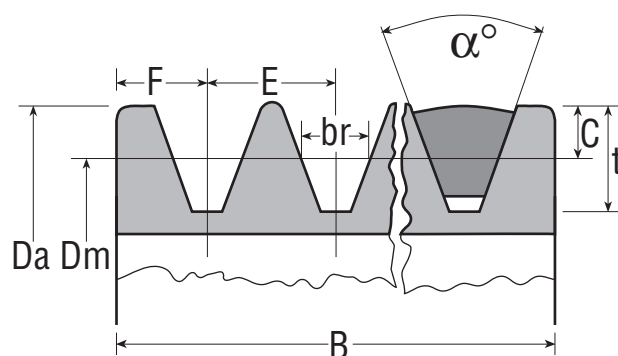
**Oberfläche  
Rauheit:** ISO 254

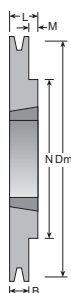
**Auswucht-  
Gütestufe:** ISO 1940

Scheiben mit dm (dw) > 125 mm werden sta-  
tisch ausgewuchtet, Gütestufe G 6,3, jedoch  
wird eine Restunwucht auf 2 g am Scheiben  
dm (dw) akzeptiert.

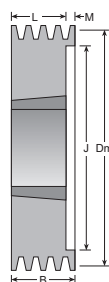
Die Restunwucht beträgt ≤100 g mm/kg bei  
600 u./min. und 20 g mm/kg bei 3000 u./min.  
Nach Vereinbarung in zwei Ebenen, Gütestufe  
G 6,3.

| Profil | Dm   | α° | br   | E    | F    | C   | t    |
|--------|------|----|------|------|------|-----|------|
| SPZ    | ≤80  | 34 | 8,5  | 12,0 | 8,0  | 2,0 | 11,0 |
|        | >80  | 38 |      |      |      |     |      |
| SPA    | ≤118 | 34 | 11,0 | 15,0 | 10,0 | 2,8 | 13,8 |
|        | >118 | 38 |      |      |      |     |      |
| SPB    | ≤190 | 34 | 14,0 | 19,0 | 12,5 | 3,5 | 17,5 |
|        | >190 | 38 |      |      |      |     |      |
| SPC    | ≤315 | 34 | 19,0 | 25,5 | 17,0 | 4,8 | 23,8 |
|        | >315 | 38 |      |      |      |     |      |

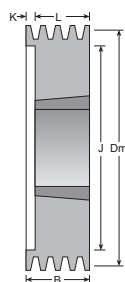




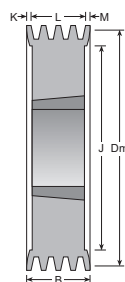
Figur 1



Figur 2



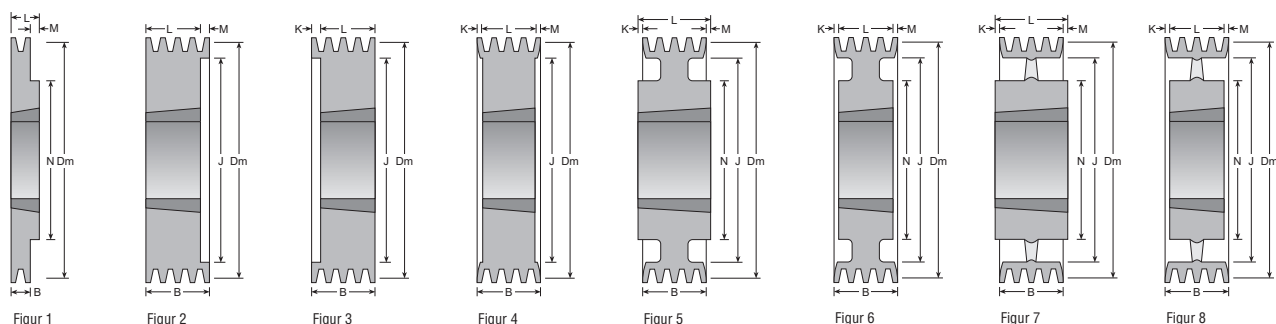
Figur 3



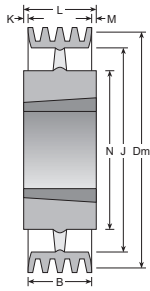
Figur 4

| Spør   | Bøsn. nr. | Best. nr. | Max. udbor. |                 |   |     |     |      |    |      |    | Vægt    |
|--------|-----------|-----------|-------------|-----------------|---|-----|-----|------|----|------|----|---------|
| Groove | Bush No.  | Part No.  | Max. Bore   |                 |   |     |     |      |    |      |    | Weight  |
| DM     | Rillen    | Buchse    | Best. Nr.   | Max. Bohr. Fig. | B | J   | K   | L    | M  | N    |    | Gewicht |
| 100    | 1         | 1610      | 11110001    | 42              | 1 | 25  | -   | -    | 25 | -    | -  | 0,9     |
|        | 2         | 1610      | 11110002    | 42              | 3 | 44  | 62  | 19   | 25 | -    | -  | 1,2     |
|        | 3         | 1610      | 11110003    | 42              | 3 | 63  | 62  | 38   | 25 | -    | -  | 1,7     |
| 112    | 1         | 1610      | 11111201    | 42              | 1 | 25  | -   | -    | 25 | -    | -  | 1,1     |
|        | 2         | 1610      | 11111202    | 42              | 3 | 44  | 75  | 19   | 25 | -    | -  | 1,5     |
|        | 3         | 1610      | 11112003    | 42              | 3 | 63  | 75  | 38   | 25 | -    | -  | 2,0     |
| 118    | 1         | 1610      | 11111801    | 42              | 1 | 25  | -   | -    | 25 | -    | 92 | 1,3     |
|        | 2         | 1610      | 11111802    | 42              | 3 | 44  | 81  | 19   | 25 | -    | -  | 1,7     |
|        | 3         | 1610      | 11111803    | 42              | 3 | 63  | 81  | 38   | 25 | -    | -  | 2,3     |
| 125    | 1         | 1610      | 11112501    | 42              | 1 | 25  | -   | -    | 25 | -    | 92 | 1,5     |
|        | 2         | 2012      | 11112502    | 50              | 2 | 44  | 85  | -    | 32 | 12   | -  | 1,9     |
|        | 3         | 2012      | 11112503    | 50              | 2 | 63  | 85  | -    | 32 | 31   | -  | 2,4     |
|        | 4         | 2012      | 11112504    | 50              | 4 | 82  | 85  | 25   | 32 | 25   | -  | 3,0     |
|        | 5         | 2012      | 11112505    | 50              | 3 | 101 | 85  | 69   | 32 | -    | -  | 3,5     |
| 132    | 1         | 1610      | 11113201    | 42              | 1 | 25  | -   | -    | 25 | -    | 92 | 1,8     |
|        | 2         | 2012      | 11113202    | 50              | 2 | 44  | 92  | -    | 32 | 12   | -  | 2,2     |
|        | 3         | 2012      | 11113203    | 50              | 2 | 63  | 92  | -    | 32 | 31   | -  | 2,8     |
|        | 4         | 2012      | 11113204    | 50              | 4 | 82  | 92  | 25   | 32 | 25   | -  | 3,4     |
|        | 5         | 2012      | 11113205    | 50              | 4 | 101 | 92  | 34,5 | 32 | 34,5 | -  | 3,7     |
| 140    | 1         | 1610      | 11114001    | 42              | 1 | 25  | -   | -    | 25 | -    | 92 | 2,3     |
|        | 2         | 2012      | 11114002    | 50              | 2 | 44  | 100 | -    | 32 | 12   | -  | 2,7     |
|        | 3         | 2012      | 11114003    | 50              | 2 | 63  | 100 | -    | 32 | 31   | -  | 3,3     |
|        | 4         | 2517      | 11114004    | 65              | 2 | 82  | 100 | -    | 45 | 37   | -  | 3,7     |
|        | 5         | 2517      | 11114005    | 65              | 2 | 101 | 100 | -    | 45 | 56   | -  | 4,5     |
|        | 6         | 2517      | 11114006    | 65              | 4 | 120 | 100 | 37,5 | 45 | 37,5 | -  | 4,6     |
| 150    | 1         | 1610      | 11115001    | 42              | 1 | 25  | -   | -    | 25 | -    | 92 | 2,7     |
|        | 2         | 2012      | 11115002    | 50              | 2 | 44  | 110 | -    | 32 | 12   | -  | 3,1     |
|        | 3         | 2517      | 11115003    | 65              | 2 | 63  | 110 | -    | 45 | 18   | -  | 3,9     |
|        | 4         | 2517      | 11115004    | 65              | 2 | 82  | 110 | -    | 45 | 37   | -  | 4,4     |
|        | 5         | 2517      | 11115005    | 65              | 4 | 101 | 110 | 28   | 45 | 28   | -  | 5,2     |
|        | 6         | 2517      | 11115006    | 65              | 4 | 120 | 110 | 37,5 | 45 | 37,5 | -  | 5,6     |
| 160    | 1         | 1610      | 11116001    | 42              | 1 | 25  | -   | -    | 25 | -    | 92 | 2,5     |
|        | 2         | 2012      | 11116002    | 50              | 2 | 44  | 114 | -    | 32 | 12   | -  | 2,9     |
|        | 3         | 2517      | 11116003    | 65              | 2 | 63  | 114 | -    | 45 | 18   | -  | 4,2     |
|        | 4         | 2517      | 11116004    | 65              | 4 | 82  | 114 | 18,5 | 45 | 18,5 | -  | 4,9     |
|        | 5         | 2517      | 11116005    | 65              | 4 | 101 | 114 | 28   | 45 | 28   | -  | 6,0     |
|        | 6         | 3020      | 11116006    | 75              | 4 | 120 | 114 | 34,5 | 51 | 34,5 | -  | 5,4     |
| 170    | 1         | 1610      | 11117001    | 42              | 1 | 25  | -   | -    | 25 | -    | 92 | 2,9     |
|        | 2         | 2012      | 11117002    | 50              | 2 | 44  | 124 | -    | 32 | 12   | -  | 3,3     |
|        | 3         | 2517      | 11117003    | 65              | 2 | 63  | 124 | -    | 45 | 18   | -  | 4,9     |
|        | 4         | 2517      | 11117004    | 65              | 4 | 82  | 124 | 18,5 | 45 | 18,5 | -  | 5,7     |
|        | 5         | 3020      | 11117005    | 75              | 4 | 101 | 124 | 25   | 51 | 25   | -  | 6,1     |
|        | 6         | 3020      | 11117006    | 75              | 4 | 120 | 124 | 34,5 | 51 | 34,5 | -  | 6,5     |
|        | 8         | 3020      | 11117008    | 75              | 4 | 158 | 129 | 53,5 | 51 | 53,5 | -  | 8,0     |

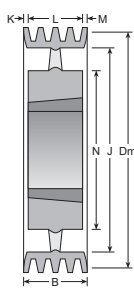
| Spør   | Bøsn. nr. | Best. nr. | Max. udbor. |                 |   |     |       |      |    |      |     | Vægt    |
|--------|-----------|-----------|-------------|-----------------|---|-----|-------|------|----|------|-----|---------|
| Groove | Bush No.  | Part No.  | Max. Bore   |                 |   |     |       |      |    |      |     | Weight  |
| DM     | Rillen    | Buchse    | Best. Nr.   | Max. Bohr. Fig. | B | J   | K     | L    | M  | N    |     | Gewicht |
| 180    | 1         | 1610      | 11118001    | 42              | 1 | 25  | -     | -    | 25 | -    | 92  | 4,1     |
|        | 2         | 2517      | 11118002    | 65              | 1 | 44  | 134   | -    | 45 | 1    | -   | 4,5     |
|        | 3         | 2517      | 11118003    | 65              | 2 | 63  | 134   | -    | 45 | 18   | -   | 5,5     |
|        | 4         | 2517      | 11118004    | 65              | 4 | 82  | 134   | 18,5 | 45 | 18,5 | -   | 6,9     |
|        | 5         | 3020      | 11118005    | 75              | 4 | 101 | 134   | 25   | 51 | 25   | -   | 7,1     |
|        | 6         | 3020      | 11118006    | 75              | 4 | 120 | 134   | 34,5 | 51 | 34,5 | -   | 7,7     |
|        | 8         | 3020      | 11118008    | 75              | 4 | 158 | 139   | 53,5 | 51 | 53,5 | -   | 9,5     |
| 190    | 1         | 2012      | 11119001    | 50              | 1 | 25  | -     | -    | 32 | 7    | 112 | 4,6     |
|        | 2         | 2517      | 11119002    | 65              | 1 | 44  | -     | -    | 45 | 1    | 124 | 5,0     |
|        | 3         | 2517      | 11119003    | 65              | 2 | 63  | 144   | -    | 45 | 18   | -   | 6,3     |
|        | 4         | 2517      | 11119004    | 65              | 4 | 82  | 144   | 18,5 | 45 | 18,5 | -   | 7,6     |
|        | 5         | 3020      | 11119005    | 75              | 4 | 101 | 144   | 25   | 51 | 25   | -   | 8,1     |
|        | 6         | 3020      | 11119006    | 75              | 4 | 120 | 144   | 34,5 | 51 | 34,5 | -   | 9,2     |
|        | 8         | 3020      | 11119008    | 75              | 4 | 158 | 149   | 53,5 | 51 | 53,5 | -   | 11,2    |
| 200    | 1         | 2012      | 11120001    | 50              | 1 | 25  | -     | -    | 32 | 7    | 95  | 5,0     |
|        | 2         | 2517      | 11120002    | 65              | 1 | 44  | -     | -    | 45 | 1    | 124 | 5,4     |
|        | 3         | 2517      | 11120003    | 65              | 2 | 63  | 154   | -    | 45 | 18   | -   | 6,5     |
|        | 4         | 3020      | 11120004    | 75              | 2 | 82  | 154   | -    | 51 | 31   | -   | 8,8     |
|        | 5         | 3020      | 11120005    | 75              | 2 | 101 | 154   | -    | 51 | 50   | -   | 9,1     |
|        | 6         | 3020      | 11120006    | 75              | 4 | 120 | 154   | 34,5 | 51 | 34,5 | -   | 10,3    |
|        | 8         | 3525      | 11120008S   | 90              | 4 | 158 | 159   | 46,5 | 65 | 46,5 | -   | 11,5    |
|        | 8         | 3535      | 11120008    | 90              | 4 | 158 | 159   | 34,5 | 89 | 34,5 | -   | 13,5    |
| 212    | 1         | 2012      | 11121201    | 50              | 1 | 25  | -     | -    | 32 | 7    | 95  | 4,2     |
|        | 2         | 2517      | 11121202    | 65              | 1 | 44  | -     | -    | 45 | 1    | 124 | 4,9     |
|        | 3         | 2517      | 11121203    | 65              | 2 | 63  | 166,5 | -    | 45 | 18   | -   | 6,0     |
|        | 4         | 3020      | 11121204    | 75              | 2 | 82  | 166,5 | -    | 51 | 31   | -   | 9,8     |
|        | 5         | 3020      | 11121205    | 75              | 2 | 101 | 166,5 | -    | 51 | 50   | -   | 11,0    |
|        | 6         | 3525      | 11121206S   | 90              | 4 | 120 | 166,5 | 27,5 | 65 | 27,5 | -   | 12,5    |
|        | 6         | 3535      | 11121206    | 90              | 4 | 120 | 166,5 | 15,5 | 89 | 15,5 | -   | 14,3    |
|        | 8         | 3525      | 11121208S   | 90              | 4 | 158 | 171   | 46,5 | 65 | 46,5 | -   | 15,5    |
| 224    | 8         | 3535      | 11121208    | 90              | 4 | 158 | 171   | 34,5 | 89 | 34,5 | -   | 16,6    |
|        | 1         | 2012      | 11122401    | 50              | 1 | 25  | -     | -    | 32 | 7    | 95  | 4,7     |
|        | 2         | 2517      | 11122402    | 65              | 1 | 44  | -     | -    | 45 | 1    | 124 | 5,3     |
|        | 3         | 2517      | 11122403    | 65              | 2 | 63  | 178   | -    | 45 | 18   | -   | 6,3     |
|        | 4         | 3020      | 11122404    | 75              | 2 | 82  | 178   | -    | 51 | 31   | -   | 11,3    |
|        | 5         | 3020      | 11122405    | 75              | 2 | 101 | 178   | -    | 51 | 50   | -   | 12,7    |
|        | 6         | 3525      | 11122406S   | 90              | 4 | 120 | 178   | 27,5 | 65 | 27,5 | -   | 15,0    |
|        | 6         | 3535      | 11122406    | 90              | 4 | 120 | 178   | 15,5 | 89 | 15,5 | -   | 17,0    |
|        | 8         | 3525      | 11122408S   | 90              | 4 | 158 | 184   | 46,5 | 65 | 46,5 | -   | 18,0    |
|        | 8         | 3535      | 11122408    | 90              | 4 | 158 | 184   | 34,5 | 89 | 34,5 | -   | 19,3    |
|        | 10        | 3525      | 11122410S   | 90              | 4 | 196 | 184   | 65,5 | 65 | 65,5 | -   | 20,5    |
|        | 10        | 3535      | 11122410    | 90              | 4 | 196 | 184   | 46   | 89 | 61   | -   | 21,8    |



| Spor<br>Groove<br>DM | Bšn.n.r.<br>Bush No.<br>Rillen | Best. nr.<br>Part No.<br>Buchse | Max. udbor.<br>Max. Bore<br>Best. Nr. | Max. Bohr. | Fig. | B   | J    | K    | L    | M    | N    | Vægt<br>Weight<br>Gewicht | Spor<br>Groove<br>DM | Bšn.n.r.<br>Bush No.<br>Rillen | Best. nr.<br>Part No.<br>Buchse | Max. udbor.<br>Max. Bore<br>Best. Nr. | Max. Bohr. | Fig.     | B    | J    | K    | L    | M    | N    | Vægt<br>Weight<br>Gewicht |      |      |
|----------------------|--------------------------------|---------------------------------|---------------------------------------|------------|------|-----|------|------|------|------|------|---------------------------|----------------------|--------------------------------|---------------------------------|---------------------------------------|------------|----------|------|------|------|------|------|------|---------------------------|------|------|
|                      |                                |                                 |                                       |            |      |     |      |      |      |      |      |                           |                      |                                |                                 |                                       |            |          |      |      |      |      |      |      |                           |      |      |
| 236                  | 1                              | 2012                            | 11123601                              | 50         | 1    | 25  | 198  | -    | 32   | 7    | 95   | 5,0                       | 315                  | 1                              | 2012                            | 11131501                              | 50         | 7        | 25   | 277  | -    | 32   | 7    | 95   | 7,2                       |      |      |
|                      | 2                              | 2517                            | 11123602                              | 65         | 1    | 44  | 198  | -    | 45   | 1    | 124  | 5,5                       |                      | 2                              | 2517                            | 11131502                              | 65         | 7        | 44   | 269  | 0,5  | 45   | 0,5  | 124  | 7,8                       |      |      |
|                      | 3                              | 2517                            | 11123603                              | 65         | 8    | 63  | 198  | -    | 45   | 18   | -    | 7,0                       |                      | 3                              | 3020                            | 11131503                              | 75         | 8        | 63   | 269  | 6    | 51   | 6    | 159  | 9,6                       |      |      |
|                      | 4                              | 3020                            | 11123604                              | 75         | 8    | 82  | 198  | 15,5 | 51   | 15,5 | -    | 14,5                      |                      | 4                              | 3525                            | 11131504S                             | 90         | 6        | 82   | 269  | 8,5  | 65   | 8,5  | 178  | 14,4                      |      |      |
|                      | 5                              | 3525                            | 11123605S                             | 90         | 4    | 101 | 198  | 18   | 65   | 18   | -    | 15,2                      |                      | 4                              | 3535                            | 11131504                              | 90         | 5        | 82   | 269  | 3,5  | 89   | 3,5  | 178  | 17,1                      |      |      |
|                      | 5                              | 3535                            | 11123605                              | 90         | 3    | 101 | 198  | -    | 89   | 12   | -    | 16,9                      |                      | 5                              | 3525                            | 11131505S                             | 90         | 6        | 101  | 269  | 18   | 65   | 18   | 178  | 16,1                      |      |      |
|                      | 6                              | 3525                            | 11123606S                             | 90         | 4    | 120 | 198  | 27,5 | 65   | 27,5 | -    | 18,5                      |                      | 5                              | 3535                            | 11131505                              | 90         | 6        | 101  | 269  | 6    | 89   | 6    | 178  | 18,8                      |      |      |
|                      | 6                              | 3535                            | 11123606                              | 90         | 4    | 120 | 198  | 15,5 | 89   | 15,5 | -    | 20,0                      |                      | 6                              | 3525                            | 11131506S                             | 90         | 6        | 120  | 269  | 27,5 | 65   | 27,5 | 178  | 20,3                      |      |      |
|                      | 8                              | 3525                            | 11123608S                             | 90         | 4    | 158 | 198  | 46,5 | 65   | 46,5 | -    | 21,5                      |                      | 6                              | 3535                            | 11131506                              | 90         | 6        | 120  | 269  | 15,5 | 89   | 15,5 | 178  | 23,0                      |      |      |
|                      | 8                              | 3535                            | 11123608                              | 90         | 4    | 158 | 198  | 34,5 | 89   | 34,5 | -    | 22,3                      |                      | 8                              | 3525                            | 11131508S                             | 90         | 6        | 158  | 274  | 46,5 | 65   | 46,5 | 178  | 23,3                      |      |      |
| 10                   | 3525                           | 11123610S                       | 90                                    | 4          | 196  | 198 | 65,5 | 65   | 65,5 | -    | 22,6 | 8                         | 3535                 | 11131508                       | 90                              | 6                                     | 158        | 274      | 34,5 | 89   | 34,5 | 178  | 26,0 |      |                           |      |      |
| 10                   | 3535                           | 11123610                        | 90                                    | 4          | 196  | 198 | 53,5 | 89   | 53,5 | -    | 25,3 | 10                        | 3525                 | 11131510S                      | 90                              | 6                                     | 196        | 274      | 65,5 | 65   | 65,5 | 178  | 28,8 |      |                           |      |      |
| 250                  | 1                              | 2012                            | 11125001                              | 50         | 1    | 25  | 212  | -    | 32   | 7    | 95   | 5,4                       | 335                  | 2                              | 2517                            | 11133502                              | 65         | 7        | 44   | 297  | -    | 45   | 1    | 120  | 7,8                       |      |      |
|                      | 2                              | 2517                            | 11125002                              | 65         | 7    | 44  | -    | -    | 45   | 1    | 124  | 5,5                       |                      | 3                              | 3020                            | 11133503                              | 75         | 8        | 63   | 297  | 6    | 51   | 6    | 145  | 10,5                      |      |      |
|                      | 3                              | 3020                            | 11125003                              | 75         | 2    | 63  | 204  | -    | 51   | 12   | -    | 7,7                       |                      | 4                              | 3525                            | 11133504S                             | 90         | 6        | 82   | 297  | 8,5  | 65   | 8,5  | 178  | 15,6                      |      |      |
|                      | 4                              | 3020                            | 11125004                              | 75         | 2    | 82  | 204  | -    | 51   | 31   | -    | 19,6                      |                      | 4                              | 3535                            | 11133504                              | 90         | 7        | 82   | 297  | 3,5  | 89   | 3,5  | 178  | 18,3                      |      |      |
|                      | 5                              | 3525                            | 11125005S                             | 90         | 4    | 101 | 204  | 18   | 65   | 18   | -    | 20,8                      |                      | 5                              | 3525                            | 11133505S                             | 90         | 8        | 101  | 297  | 18   | 65   | 18   | 178  | 16,8                      |      |      |
|                      | 5                              | 3535                            | 11125005                              | 90         | 2    | 101 | 204  | -    | 89   | 12   | -    | 21,7                      |                      | 5                              | 3535                            | 11133505                              | 90         | 8        | 101  | 297  | 6    | 89   | 6    | 178  | 19,5                      |      |      |
|                      | 6                              | 3525                            | 11125006S                             | 90         | 4    | 120 | 204  | 27,5 | 65   | 27,5 | -    | 22,5                      |                      | 6                              | 3525                            | 11133506S                             | 90         | 8        | 120  | 297  | 27,5 | 65   | 27,5 | 178  | 19,3                      |      |      |
|                      | 6                              | 3535                            | 11125006                              | 90         | 4    | 120 | 204  | 15,5 | 89   | 15,5 | -    | 23,3                      |                      | 6                              | 3535                            | 11133506                              | 90         | 8        | 120  | 297  | 15,5 | 89   | 15,5 | 178  | 22,0                      |      |      |
|                      | 8                              | 3525                            | 11125008S                             | 90         | 4    | 158 | 204  | 46,5 | 65   | 46,5 | -    | 26,0                      |                      | 8                              | 3525                            | 11133508S                             | 90         | 8        | 158  | 294  | 46,5 | 65   | 46,5 | 178  | 25,5                      |      |      |
|                      | 8                              | 3535                            | 11125008                              | 90         | 4    | 158 | 204  | 34,5 | 89   | 34,5 | -    | 27,5                      |                      | 8                              | 3535                            | 11133508                              | 90         | 8        | 158  | 294  | 34,5 | 89   | 34,5 | 178  | 28,2                      |      |      |
| 10                   | 3525                           | 11125010S                       | 90                                    | 4          | 196  | 204 | 65,5 | 65   | 65,5 | -    | 26,6 | 10                        | 4030                 | 11133510S                      | 100                             | 8                                     | 196        | 294      | 60   | 76   | 60   | 216  | 32,0 |      |                           |      |      |
| 10                   | 3535                           | 11125010                        | 90                                    | 4          | 196  | 204 | 46   | 89   | 61   | -    | 29,3 | 10                        | 4040                 | 11133510                       | 100                             | 8                                     | 196        | 294      | 47   | 102  | 47   | 216  | 36,0 |      |                           |      |      |
| 265                  | 2                              | 2517                            | 11126502                              | 65         | 7    | 44  | 224  | 0,5  | 45   | 0,5  | 124  | 6,2                       | 355                  | 2                              | 3020                            | 11135502                              | 75         | 7        | 44   | 309  | 3,5  | 51   | 3,5  | 159  | 8,7                       |      |      |
|                      | 3                              | 3020                            | 11126503                              | 75         | 6    | 63  | 224  | 6    | 51   | 6    | 159  | 8,0                       |                      | 3                              | 3020                            | 11135503                              | 75         | 8        | 63   | 309  | 6    | 51   | 6    | 159  | 10,8                      |      |      |
|                      | 4                              | 3020                            | 11126504                              | 75         | 6    | 82  | 224  | 15,5 | 51   | 15,5 | 159  | 9,5                       |                      | 4                              | 3525                            | 11135504S                             | 90         | 8        | 82   | 309  | 8,5  | 65   | 8,5  | 178  | 15,9                      |      |      |
|                      | 5                              | 3525                            | 11126505                              | 90         | 6    | 101 | 224  | 18   | 65   | 18   | 178  | 17,0                      |                      | 4                              | 3535                            | 11135504                              | 90         | 7        | 82   | 309  | 3,5  | 89   | 3,5  | 178  | 18,6                      |      |      |
|                      | 6                              | 3525                            | 11126506                              | 90         | 6    | 120 | 224  | 27,5 | 65   | 27,5 | 178  | 16,7                      |                      | 5                              | 3525                            | 11135505S                             | 90         | 8        | 101  | 309  | 18   | 65   | 18   | 178  | 18,1                      |      |      |
|                      | 8                              | 3525                            | 11126508                              | 90         | 6    | 158 | 224  | 46,5 | 65   | 46,5 | 178  | 24,0                      |                      | 5                              | 3535                            | 11135505                              | 90         | 8        | 101  | 309  | 6    | 89   | 6    | 178  | 20,8                      |      |      |
|                      | 280                            | 1                               | 2012                                  | 11128001   | 50   | 7   | 25   | 242  | -    | 32   | 7    | 95                        |                      | 6,1                            | 375                             | 2                                     | 3020       | 11137502 | 75   | 7    | 44   | 335  | 3,5  | 51   | 3,5                       | 159  | 9,5  |
|                      |                                | 2                               | 2517                                  | 11128002   | 65   | 7   | 44   | 242  | 0,5  | 45   | 0,5  | 124                       |                      | 7,3                            |                                 | 3                                     | 3020       | 11137503 | 75   | 8    | 63   | 335  | 6    | 51   | 6                         | 159  | 11,5 |
| 3                    |                                | 3020                            | 11128003                              | 75         | 8    | 63  | 242  | 6    | 51   | 6    | 159  | 9,2                       | 4                    | 3525                           |                                 | 11137504                              | 90         | 8        | 82   | 335  | 8,5  | 65   | 8,5  | 178  | 16,5                      |      |      |
| 4                    |                                | 3020                            | 11128004                              | 75         | 6    | 82  | 242  | 15,5 | 51   | 15,5 | 159  | 14,3                      | 5                    | 3525                           |                                 | 11137505                              | 90         | 8        | 101  | 335  | 18   | 65   | 18   | 178  | 21,0                      |      |      |
| 5                    |                                | 3525                            | 11128005S                             | 90         | 6    | 101 | 239  | 18   | 65   | 18   | 178  | 15,5                      | 6                    | 3525                           |                                 | 11137506                              | 90         | 8        | 120  | 335  | 27,5 | 65   | 27,5 | 178  | 25,0                      |      |      |
| 5                    |                                | 3535                            | 11128005                              | 90         | 6    | 101 | 239  | 6    | 89   | 6    | 178  | 17,8                      | 8                    | 3525                           |                                 | 11137508                              | 90         | 8        | 158  | 335  | 46,5 | 65   | 46,5 | 178  | 28,0                      |      |      |
| 6                    |                                | 3525                            | 11128006S                             | 90         | 6    | 120 | 239  | 27,5 | 65   | 27,5 | 178  | 16,9                      | 10                   | 4030                           |                                 | 11135510S                             | 100        | 8        | 196  | 317  | 60   | 76   | 60   | 216  | 33,5                      |      |      |
| 6                    |                                | 3535                            | 11128006                              | 90         | 6    | 120 | 239  | 15,5 | 89   | 15,5 | 178  | 19,6                      | 10                   | 4040                           |                                 | 11135510                              | 100        | 8        | 196  | 317  | 47   | 102  | 47   | 216  | 38,0                      |      |      |
| 8                    | 3525                           | 11128008S                       | 90                                    | 6          | 158  | 239 | 46,5 | 65   | 46,5 | 178  | 24,5 | 300                       | 1                    | 2012                           | 11130001                        | 50                                    | 7          | 25       | 262  | -    | 32   | 7    | 95   | 6,8  |                           |      |      |
| 8                    | 3535                           | 11128008                        | 90                                    | 6          | 158  | 239 | 34,5 | 89   | 34,5 | -    | 26,7 |                           | 2                    | 2517                           | 11130002                        | 65                                    | 7          | 44       | 262  | 0,5  | 45   | 0,5  | 124  | 7,3  |                           |      |      |
| 10                   | 3525                           | 11128010S                       | 90                                    | 6          | 196  | 239 | 65,5 | 65   | 65,5 | -    | 27,8 |                           | 3                    | 3020                           | 11130003                        | 75                                    | 8          | 63       | 262  | 6    | 51   | 6    | 159  | 9,2  |                           |      |      |
| 10                   | 3535                           | 11128010                        | 90                                    | 6          | 196  | 239 | 46   | 89   | 61   | -    | 30,5 |                           | 4                    | 3020                           | 11130004                        | 75                                    | 6          | 82       | 262  | 15,5 | 51   | 15,5 | 159  | 14,3 |                           |      |      |
| 300                  | 1                              | 2012                            | 11130001                              | 50         | 7    | 25  | 262  | -    | 32   | 7    | 95   |                           | 6,8                  | 375                            | 5                               | 3525                                  | 11130005S  | 90       | 6    | 101  | 259  | 18   | 65   | 18   | 178                       | 15,5 |      |
|                      | 2                              | 2517                            | 11130002                              | 65         | 7    | 44  | 262  | 0,5  | 45   | 0,5  | 124  |                           | 7,3                  |                                | 5                               | 3535                                  | 11130005   | 90       | 6    | 101  | 259  | 6    | 89   | 6    | 178                       | 18,2 |      |
|                      | 3                              | 3020                            | 11130003                              | 75         | 8    | 63  | 262  | 6    | 51   | 6    | 159  |                           | 9,2                  |                                | 6                               | 3525                                  | 11130006S  | 90       | 6    | 120  | 259  | 27,5 | 65   | 27,5 | 178                       | 19,2 |      |
|                      | 4                              | 3020                            | 11130004                              | 75         | 6    | 82  | 262  | 15,5 | 51   | 15,5 | 159  |                           | 14,3                 |                                | 6                               | 3535                                  | 11130006   | 90       | 6    | 120  | 259  | 15,5 | 89   | 15,5 | 178                       | 21,9 |      |
|                      | 5                              | 3525                            | 11130005S                             | 90         | 6    | 101 | 259  | 18   | 65   | 18   | 178  | 15,5                      | 8                    |                                | 3525                            | 11130008S                             | 90         | 6        | 158  | 259  | 46,5 | 65   | 46,5 | 178  | 23,5                      |      |      |
|                      | 5                              | 3535                            | 11130005                              | 90         | 6    | 101 | 259  | 6    | 89   | 6    | 178  | 18,2                      | 8                    |                                | 3535                            | 11130008                              | 90         | 6        | 158  | 259  | 34,5 | 89   | 34,5 | 178  | 26,2                      |      |      |
|                      | 6                              | 3525                            | 11130006S                             | 90         | 6    | 120 | 259  | 27,5 | 65   | 27,5 | 178  | 19,2                      | 300                  |                                | 1                               | 2012                                  | 11130001   | 50       | 7    | 25   | 262  | -    | 32   | 7    | 95                        | 6,8  |      |
|                      | 6                              | 3535                            | 11130006                              | 90         | 6    | 120 | 259  | 15,5 | 89   | 15,5 | 178  | 21,9                      |                      |                                | 2                               | 2517                                  | 11130002   | 65       | 7    | 44   | 262  | 0,5  | 45   | 0,5  | 124                       | 7,3  |      |
| 8                    | 3525                           | 11130008S                       | 90                                    | 6          | 158  | 259 | 46,5 | 65   | 46,5 | 178  | 23,5 | 3                         |                      | 3020                           | 11130003                        | 75                                    | 8          | 63       | 262  | 6    | 51   | 6    | 159  | 9,2  |                           |      |      |
| 8                    | 3535                           | 11130008                        | 90                                    | 6          | 158  | 259 | 34,5 | 89   | 34,5 | 178  | 26,2 | 4                         |                      | 3020                           | 11130004                        | 75                                    | 6          | 82       | 262  | 15,5 | 51   | 15,5 | 159  | 14,3 |                           |      |      |
| 300                  | 1                              | 2012                            | 11130001                              | 50         | 7    | 25  | 262  | -    | 32   | 7    | 95   | 6,8                       |                      | 375                            | 5                               | 3525                                  | 11130005S  | 90       | 6    | 101  | 259  | 18   | 65   | 18   | 178                       | 15,5 |      |
|                      | 2                              | 2517                            | 11130002                              | 65         | 7    | 44  | 262  | 0,5  | 45   | 0,5  | 124  | 7,3                       |                      |                                | 5                               | 3535                                  | 11130005   | 90       | 6    | 101  | 259  | 6    | 89   | 6    | 178                       | 18,2 |      |
|                      | 3                              | 3020                            | 11130003                              | 75         | 8    | 63  | 262  | 6    | 51   | 6    | 159  | 9,2                       |                      |                                | 6                               | 3525                                  | 11130006S  | 90       | 6    | 120  | 259  | 27,5 | 65   | 27,5 | 178                       | 19,2 |      |
|                      | 4                              | 3020                            | 11130004                              | 75         | 6    | 82  | 262  | 15,5 | 51   | 15,5 | 159  | 14,3                      |                      |                                | 6                               | 3535                                  | 11130006   | 90       | 6    | 120  | 259  | 15,5 | 89   | 15,5 | 178                       | 21,9 |      |
|                      | 5                              | 3525                            | 11130005S                             | 90         | 6    | 101 | 259  | 18   | 65   | 18   | 178  | 15,5                      | 8                    |                                | 3525                            | 11130008S                             | 90         | 6        | 158  | 259  | 46,5 | 65   | 46,5 | 178  | 23,5                      |      |      |
|                      | 5                              | 3535                            | 11130005                              | 90         | 6    | 101 | 259  | 6    | 89   | 6    | 178  | 18,2                      | 8                    |                                | 3535                            | 11130008                              | 90         | 6        | 158  | 259  | 34,5 | 89   | 34,5 | 178  | 26,2                      |      |      |
|                      | 6                              | 3525                            | 11130006S                             | 90         | 6    | 120 | 259  | 27,5 | 65   | 27,5 | 178  | 19,2                      | 300                  |                                | 1                               | 2012                                  | 11130001   | 50       | 7    | 25   | 262  | -    | 32   | 7    | 95                        | 6,8  |      |
|                      | 6                              | 3535                            | 11130006                              | 90         | 6    | 120 | 259  | 15,5 | 89   | 15,5 | 178  | 21,9                      |                      |                                | 2                               | 2517                                  | 11130002   | 65       | 7    | 44   | 262  | 0,5  | 45   | 0,5  | 124                       | 7,3  |      |
| 8                    | 3525                           | 11130008S                       | 90                                    | 6          | 158  | 259 | 46,5 | 65   | 46,5 | 178  | 23,5 | 3                         |                      | 3020                           | 11130003                        | 75                                    | 8          | 63       | 262  | 6    | 51   |      |      |      |                           |      |      |



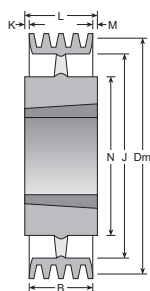
Figur 7



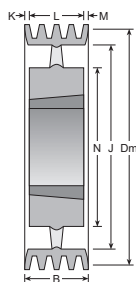
Figur 8

|     | Spør   | Bøsn. nr. | Best. nr. | Max. udbor.     |   |     |     |      |     |      |     | Vægt    |
|-----|--------|-----------|-----------|-----------------|---|-----|-----|------|-----|------|-----|---------|
|     | Groove | Bush No.  | Part No.  | Max. Bore       |   |     |     |      |     |      |     | Weight  |
| DM  | Rillen | Buchse    | Best. Nr. | Max. Bohr. Fig. | B | J   | K   | L    | M   | N    |     | Gewicht |
| 400 | 2      | 3020      | 11140002  | 75              | 7 | 44  | 354 | 3,5  | 51  | 3,5  | 159 | 10,0    |
|     | 3      | 3525      | 11140003S | 90              | 7 | 63  | 354 | 1    | 65  | 1    | 178 | 15,6    |
|     | 3      | 3535      | 11140003  | 90              | 7 | 63  | 354 | 13   | 89  | 13   | 178 | 18,3    |
|     | 4      | 3525      | 11140004S | 90              | 8 | 82  | 354 | 8,5  | 65  | 8,5  | 178 | 17,8    |
|     | 4      | 3535      | 11140004  | 90              | 7 | 82  | 354 | 3,5  | 89  | 3,5  | 178 | 20,5    |
|     | 5      | 3525      | 11140005S | 90              | 8 | 101 | 354 | 18   | 65  | 18   | 178 | 20,7    |
|     | 5      | 3535      | 11140005  | 90              | 8 | 101 | 354 | 6    | 89  | 6    | 178 | 23,4    |
|     | 6      | 3525      | 11140006S | 90              | 8 | 120 | 354 | 27,5 | 65  | 27,5 | 178 | 22,4    |
|     | 6      | 3535      | 11140006  | 90              | 8 | 120 | 354 | 15,5 | 89  | 15,5 | 178 | 25,1    |
|     | 8      | 4030      | 11140008S | 90              | 8 | 158 | 362 | 41   | 76  | 41   | 216 | 32,0    |
| 425 | 8      | 4040      | 11140008  | 100             | 8 | 158 | 362 | 28   | 102 | 28   | 216 | 36,5    |
|     | 10     | 4030      | 11140010S | 100             | 8 | 196 | 362 | 60   | 76  | 60   | 216 | 36,0    |
|     | 10     | 4040      | 11140010  | 100             | 8 | 196 | 362 | 47   | 102 | 47   | 216 | 41,0    |
|     | 2      | 3020      | 11142502  | 75              | 7 | 44  | 381 | 3,5  | 51  | 3,5  | 159 | 11,5    |
|     | 3      | 3525      | 11142503  | 90              | 7 | 63  | 381 | 1    | 65  | 1    | 178 | 18,0    |
|     | 4      | 3525      | 11142504  | 90              | 8 | 82  | 381 | 8,5  | 65  | 8,5  | 178 | 19,5    |
|     | 5      | 3525      | 11142505  | 90              | 8 | 101 | 381 | 18   | 65  | 18   | 178 | 23,0    |
|     | 6      | 3525      | 11142506  | 90              | 8 | 120 | 381 | 27,5 | 65  | 27,5 | 178 | 25,1    |
|     | 8      | 4030      | 11142508  | 100             | 8 | 158 | 381 | 34,5 | 89  | 34,5 | 216 | 35,1    |
|     | 2      | 3020      | 11145002  | 75              | 7 | 44  | 410 | 3,5  | 51  | 3,5  | 159 | 12,1    |
| 450 | 3      | 3525      | 11145003S | 90              | 7 | 63  | 410 | -    | 65  | 2    | 178 | 19,2    |
|     | 3      | 3535      | 11145003  | 90              | 7 | 63  | 410 | 13   | 89  | 13   | 178 | 21,9    |
|     | 4      | 3525      | 11145004S | 90              | 8 | 82  | 410 | -    | 65  | 17   | 178 | 21,8    |
|     | 4      | 3535      | 11145004  | 90              | 7 | 82  | 410 | 3,5  | 89  | 3,5  | 178 | 24,5    |
|     | 5      | 3525      | 11145005S | 90              | 8 | 101 | 410 | -    | 65  | 36   | 178 | 24,6    |
|     | 5      | 3535      | 11145005  | 90              | 8 | 101 | 410 | 6    | 89  | 6    | 178 | 27,3    |
|     | 6      | 4030      | 11145006S | 100             | 8 | 120 | 410 | 22   | 76  | 22   | 216 | 31,0    |
|     | 6      | 4040      | 11145006  | 100             | 8 | 120 | 410 | 9    | 102 | 9    | 216 | 35,5    |
|     | 8      | 4030      | 11145008S | 100             | 8 | 158 | 410 | 41   | 76  | 41   | 216 | 36,0    |
|     | 8      | 4040      | 11145008  | 100             | 8 | 158 | 410 | 28   | 102 | 28   | 216 | 40,9    |
| 475 | 10     | 4535      | 11145010S | 110             | 8 | 196 | 410 | 53,5 | 89  | 53,5 | 242 | 47,0    |
|     | 10     | 4545      | 11145010  | 110             | 8 | 196 | 410 | 40,5 | 115 | 40,5 | 242 | 53,5    |
|     | 2      | 3020      | 11147502  | 75              | 7 | 44  | 431 | 3,5  | 51  | 3,5  | 159 | 13,0    |
|     | 3      | 3525      | 11147503  | 90              | 7 | 63  | 431 | 1    | 65  | 1    | 178 | 20,0    |
|     | 4      | 3525      | 11147504  | 90              | 8 | 82  | 431 | 8,5  | 65  | 8,5  | 178 | 22,5    |
|     | 5      | 3525      | 11147505  | 90              | 8 | 101 | 431 | 18   | 65  | 18   | 178 | 26,5    |
|     | 6      | 4030      | 11147506  | 100             | 8 | 120 | 431 | 15,5 | 89  | 15,5 | 216 | 33,5    |
|     | 8      | 4030      | 11147508  | 100             | 8 | 158 | 431 | 34,5 | 89  | 34,5 | 216 | 39,5    |
|     | 2      | 3020      | 11150002  | 75              | 7 | 44  | 454 | 3,5  | 51  | 3,5  | 159 | 13,2    |
|     | 3      | 3525      | 11150003S | 90              | 7 | 63  | 454 | -    | 65  | 2    | 178 | 20,4    |
| 500 | 3      | 3535      | 11150003  | 90              | 7 | 63  | 454 | 13   | 89  | 13   | 178 | 23,1    |
|     | 4      | 3525      | 11150004S | 90              | 8 | 82  | 454 | -    | 65  | 17   | 178 | 23,9    |
|     | 4      | 3535      | 11150004  | 90              | 7 | 82  | 454 | 3,5  | 89  | 3,5  | 178 | 26,6    |
|     | 5      | 3525      | 11150005S | 90              | 8 | 101 | 454 | -    | 65  | 36   | 178 | 27,0    |
|     | 5      | 3535      | 11150005  | 90              | 8 | 101 | 454 | 6    | 89  | 6    | 178 | 29,9    |
|     | 6      | 4030      | 11150006S | 100             | 8 | 120 | 454 | 22   | 76  | 22   | 216 | 34,0    |
|     | 6      | 4040      | 11150006  | 100             | 8 | 120 | 454 | 9    | 102 | 9    | 216 | 38,9    |
|     | 8      | 4030      | 11150008S | 100             | 8 | 158 | 460 | 41   | 76  | 41   | 216 | 40,5    |
|     | 8      | 4040      | 11150008  | 100             | 8 | 158 | 460 | 28   | 102 | 28   | 216 | 45,5    |
|     | 10     | 4535      | 11150010S | 110             | 8 | 196 | 460 | 53,5 | 89  | 53,5 | 242 | 55,0    |
| 530 | 10     | 4545      | 11150010  | 110             | 8 | 196 | 460 | 40,5 | 115 | 40,5 | 242 | 61,0    |
|     | 2      | 3020      | 11153002  | 75              | 7 | 44  | 484 | 3,5  | 51  | 3,5  | 159 | 14,2    |
|     | 3      | 3525      | 11153003  | 90              | 7 | 63  | 484 | 1    | 65  | 1    | 178 | 22,0    |
|     | 4      | 3525      | 11153004  | 90              | 8 | 82  | 484 | 8,5  | 65  | 8,5  | 178 | 24,5    |
|     | 5      | 3525      | 11153005  | 90              | 8 | 101 | 484 | 18   | 65  | 18   | 178 | 28,0    |
|     | 6      | 4030      | 11153006  | 100             | 8 | 120 | 484 | 15,5 | 89  | 15,5 | 216 | 35,5    |
|     | 8      | 4030      | 11153008  | 100             | 8 | 158 | 484 | 34,5 | 89  | 34,5 | 216 | 42,0    |
|     | 2      | 3020      | 11156002  | 75              | 7 | 44  | 525 | 3,5  | 51  | 3,5  | 159 | 16,5    |
|     | 3      | 3525      | 11156003S | 90              | 7 | 63  | 525 | -    | 65  | 2    | 178 | 23,2    |
|     | 3      | 3535      | 11156003  | 90              | 7 | 63  | 525 | -    | 89  | 26   | 178 | 25,9    |
| 560 | 4      | 3525      | 11156004S | 90              | 8 | 82  | 525 | -    | 65  | 17   | 178 | 26,3    |
|     | 4      | 3535      | 11156004  | 90              | 7 | 82  | 525 | -    | 89  | 7    | 178 | 29,0    |
|     | 5      | 4030      | 11156005S | 100             | 8 | 101 | 525 | 12,5 | 76  | 12,5 | 216 | 32,5    |
|     | 5      | 4040      | 11156005  | 100             | 7 | 101 | 525 | 0,5  | 102 | 0,5  | 216 | 35,3    |
|     | 6      | 4030      | 11156006S | 100             | 8 | 120 | 525 | 22   | 76  | 22   | 216 | 38,0    |
|     | 6      | 4040      | 11156006  | 100             | 8 | 120 | 525 | 9    | 102 | 9    | 216 | 43,1    |
|     | 8      | 4535      | 11156008S | 110             | 8 | 158 | 525 | 34,5 | 89  | 34,5 | 242 | 44,5    |
|     | 8      | 4545      | 11156008  | 110             | 8 | 158 | 525 | 21,5 | 115 | 21,5 | 242 | 49,0    |
|     | 2      | 3020      | 11163002  | 75              | 7 | 44  | 584 | 3,5  | 51  | 3,5  | 146 | 18,5    |
|     | 3      | 3525      | 11163003S | 90              | 7 | 63  | 584 | -    | 65  | 2    | 178 | 26,2    |
| 630 | 3      | 3535      | 11163003  | 90              | 7 | 63  | 584 | 13   | 89  | 13   | 178 | 28,9    |
|     | 4      | 3525      | 11163004S | 90              | 8 | 82  | 584 | -    | 65  | 17   | 178 | 30,6    |
|     | 4      | 3535      | 11163004  | 90              | 7 | 82  | 584 | 3,5  | 89  | 3,5  | 178 | 33,3    |
|     | 5      | 4030      | 11163005S | 100             | 8 | 101 | 584 | 12,5 | 76  | 12,5 | 216 | 38,5    |
|     | 5      | 4040      | 11163005  | 100             | 7 | 101 | 584 | 0,5  | 102 | 0,5  | 216 | 43,1    |
|     | 6      | 4030      | 11163006S | 100             | 8 | 120 | 584 | 22   | 76  | 22   | 216 | 44,0    |
|     | 6      | 4040      | 11163006  | 100             | 8 | 120 | 584 | 9    | 102 | 9    | 216 | 49,2    |
|     | 8      | 4535      | 11163008S | 110             | 8 | 158 | 590 | 34,5 | 89  | 34,5 | 242 | 57,0    |
|     | 8      | 4545      | 11163008  | 110             | 8 | 158 | 590 | 21,5 | 115 | 21,5 | 242 | 62,0    |
|     | 10     | 4535      | 11163010S | 110             | 8 | 196 | 590 | 53,5 | 89  | 53,5 | 242 | 66,0    |
| 710 | 10     | 4545      | 11163010  | 110             | 8 | 196 | 590 | 40,5 | 115 | 40,5 | 242 | 72,0    |
|     | 2      | 3030      | 11171002  | 75              | 7 | 44  | 670 | 16   | 76  | 16   | 145 | 23,0    |
|     | 3      | 3525      | 11171003S | 90              | 7 | 63  | 670 | 1    | 65  | 1    | 180 | 30,5    |
|     | 3      | 3535      | 11171003  | 90              | 7 | 63  | 670 | 13   | 89  | 13   | 180 | 33,2    |
|     | 4      | 3525      | 11171004S | 90              | 8 | 82  | 670 | 8,5  | 65  | 8,5  | 180 | 36,4    |
|     | 4      | 3535      | 11171004  | 90              | 7 | 82  | 670 | 3,5  | 89  | 3,5  | 180 | 39,1    |
|     | 5      | 4030      | 11171005S | 100             | 8 | 101 | 670 | 12,5 | 76  | 12,5 | 215 | 46,0    |
|     | 5      | 4040      | 11171005  | 100             | 7 | 101 | 670 | 0,5  | 102 | 0,5  | 215 | 50,2    |
|     | 6      | 4535      | 11171006S | 110             | 8 | 120 | 670 | 15,5 | 89  | 15,5 | 242 | 57,0    |
|     | 6      | 4545      | 11171006  | 110             | 8 | 120 | 670 | 2,5  | 115 | 2,5  | 242 | 62,3    |
| 710 | 8      | 4535      | 11171008S | 110             | 8 | 158 | 670 | 34,5 | 89  | 34,5 | 242 | 65,5    |
|     | 8      | 4545      | 11171008  | 110             | 8 | 158 | 670 | 21,5 | 115 | 21,5 | 242 | 71,0    |
|     | 10     | 4535      | 11171010S | 110             | 8 | 196 | 670 | 53,5 | 89  | 53,5 | 242 | 75,0    |
|     | 10     | 4545      | 11171010  | 110             | 8 | 196 | 670 | 40,5 | 115 | 40,5 | 242 | 80,0    |

|     | Spor<br>Groove | Bøsn. nr.<br>Bush No. | Best. nr.<br>Part No. | Max. udbor.<br>Max. Bore |                 |     |     |      |     |      |     | Vægt<br>Weight |
|-----|----------------|-----------------------|-----------------------|--------------------------|-----------------|-----|-----|------|-----|------|-----|----------------|
|     | DM             | Rillen                | Buchse                | Best. Nr.                | Max. Bohr. Fig. | B   | J   | K    | L   | M    | N   | Gewicht        |
| 530 | 2              | 3020                  | 11153002              | 75                       | 7               | 44  | 484 | 3,5  | 51  | 3,5  | 159 | 14,2           |
|     | 3              | 3525                  | 11153003              | 90                       | 7               | 63  | 484 | 1    | 65  | 1    | 178 | 22,0           |
|     | 4              | 3525                  | 11153004              | 90                       | 8               | 82  | 484 | 8,5  | 65  | 8,5  | 178 | 24,5           |
|     | 5              | 3525                  | 11153005              | 90                       | 8               | 101 | 484 | 18   | 65  | 18   | 178 | 28,0           |
|     | 6              | 4030                  | 11153006              | 100                      | 8               | 120 | 484 | 15,5 | 89  | 15,5 | 216 | 35,5           |
|     | 8              | 4030                  | 11153008              | 100                      | 8               | 158 | 484 | 34,5 | 89  | 34,5 | 216 | 42,0           |
|     | 560            | 2                     | 3020                  | 11156002                 | 75              | 7   | 44  | 525  | 3,5 | 51   | 3,5 | 159            |
| 3   |                | 3525                  | 11156003S             | 90                       | 7               | 63  | 525 | -    | 65  | 2    | 178 | 23,2           |
| 3   |                | 3535                  | 11156003              | 90                       | 7               | 63  | 525 | -    | 89  | 26   | 178 | 25,9           |
| 4   |                | 3525                  | 11156004S             | 90                       | 8               | 82  | 525 | -    | 65  | 17   | 178 | 26,3           |
| 4   |                | 3535                  | 11156004              | 90                       | 7               | 82  | 525 | -    | 89  | 7    | 178 | 29,0           |
| 5   |                | 4030                  | 11156005S             | 100                      | 8               | 101 | 525 | 12,5 | 76  | 12,5 | 216 | 32,5           |
| 5   |                | 4040                  | 11156005              | 100                      | 7               | 101 | 525 | 0,5  | 102 | 0,5  | 216 | 35,3           |
| 6   |                | 4030                  | 11156006S             | 100                      | 8               | 120 | 525 | 22   | 76  | 22   | 216 | 38,0           |
| 6   |                | 4040                  | 11156006              | 100                      | 8               | 120 | 525 | 9    | 102 | 9    | 216 | 43,1           |
| 8   |                | 4535                  | 11156008S             | 110                      | 8               | 158 | 525 | 34,5 | 89  | 34,5 | 242 | 44,5           |
| 8   |                | 4545                  | 11156008              | 110                      | 8               | 158 | 525 | 21,5 | 115 | 21,5 | 242 | 49,0           |
| 630 | 2              | 3020                  | 11163002              | 75                       | 7               | 44  | 584 | 3,5  | 51  | 3,5  | 146 | 18,5           |
|     | 3              | 3525                  | 11163003S             | 90                       | 7               | 63  | 584 | -    | 65  | 2    | 178 | 26,2           |
|     | 3              | 3535                  | 11163003              | 90                       | 7               | 63  | 584 | 13   | 89  | 13   | 178 | 28,9           |
|     | 4              | 3525                  | 11163004S             | 90                       | 8               | 82  | 584 | -    | 65  | 17   | 178 | 30,6           |
|     | 4              | 3535                  | 11163004              | 90                       | 7               | 82  | 584 | 3,5  | 89  | 3,5  | 178 | 33,3           |
|     | 5              | 4030                  | 11163005S             | 100                      | 8               | 101 | 584 | 12,5 | 76  | 12,5 | 216 | 38,5           |
|     | 5              | 4040                  | 11163005              | 100                      | 7               | 101 | 584 | 0,5  | 102 | 0,5  | 216 | 43,1           |
|     | 6              | 4030                  | 11163006S             | 100                      | 8               | 120 | 584 | 22   | 76  | 22   | 216 | 44,0           |
|     | 6              | 4040                  | 11163006              | 100                      | 8               | 120 | 584 | 9    | 102 | 9    | 216 | 49,2           |
|     | 8              | 4535                  | 11163008S             | 110                      | 8               | 158 | 590 | 34,5 | 89  | 34,5 | 242 | 57,0           |
|     | 8              | 4545                  | 11163008              | 110                      | 8               | 158 | 590 | 21,5 | 115 | 21,5 | 242 | 62,0           |
|     | 10             | 4535                  | 11163010S             | 110                      | 8               | 196 | 590 | 53,5 | 89  | 53,5 | 242 | 66,0           |
|     | 10             | 4545                  | 11163010              | 110                      | 8               | 196 | 590 | 40,5 | 115 | 40,5 | 242 | 72,0           |
| 710 | 2              | 3030                  | 11171002              | 75                       | 7               | 44  | 670 | 16   | 76  | 16   | 145 | 23,0           |
|     | 3              | 3525                  | 11171003S             | 90                       | 7               | 63  | 670 | 1    | 65  | 1    | 180 | 30,5           |
|     | 3              | 3535                  | 11171003              | 90                       | 7               | 63  | 670 | 13   | 89  | 13   | 180 | 33,2           |
|     | 4              | 3525                  | 11171004S             | 90                       | 8               | 82  | 670 | 8,5  | 65  | 8,5  | 180 | 36,4           |
|     | 4              | 3535                  | 11171004              | 90                       | 7               | 82  | 670 | 3,5  | 89  | 3,5  | 180 | 39,1           |
|     | 5              | 4030                  | 11171005S             | 100                      | 8               | 101 | 670 | 12,5 | 76  | 12,5 | 215 | 46,0           |
|     | 5              | 4040                  | 11171005              | 100                      | 7               | 101 | 670 | 0,5  | 102 | 0,5  | 215 | 50,2           |
|     | 6              | 4535                  | 11171006S             | 110                      | 8               | 120 | 670 | 15,5 | 89  | 15,5 | 242 | 57,0           |
|     | 6              | 4545                  | 11171006              | 110                      | 8               | 120 | 670 | 2,5  | 115 | 2,5  | 242 | 62,3           |
|     | 8              | 4535                  | 11171008S             | 110                      | 8               | 158 | 670 | 34,5 | 89  | 34,5 | 242 | 65,5           |
|     | 8              | 4545                  | 11171008              | 110                      | 8               | 158 | 670 | 21,5 | 115 | 21,5 | 242 | 71,0           |
|     | 10             | 4535                  | 11171010S             | 110                      | 8               | 196 | 670 | 53,5 | 89  | 53,5 | 242 | 75,0           |
|     | 10             | 4545                  | 11171010              | 110                      | 8               | 196 | 670 | 40,5 | 115 | 40,5 | 242 | 80,0           |



Figur 7



Figur 8

| DM   | Rillen | Børn. nr.<br>Buchse | Best. nr.<br>Part No. | Max. udbor.<br>Max. Bore | Fig. | B   | J    | K    | L   | M    | N   | Vægt<br>Weight<br>Gewicht |
|------|--------|---------------------|-----------------------|--------------------------|------|-----|------|------|-----|------|-----|---------------------------|
| 800  | 2      | 3525                | 11180002S             | 90                       | 7    | 44  | 760  | 10,5 | 65  | 10,5 | 180 | 27,1                      |
|      | 2      | 3535                | 11180002              | 90                       | 7    | 44  | 760  | 22,5 | 89  | 22,5 | 180 | 29,8                      |
|      | 3      | 3525                | 11180003S             | 90                       | 7    | 63  | 760  | -    | 65  | 2    | 180 | 34,0                      |
|      | 3      | 3535                | 11180003              | 90                       | 7    | 63  | 760  | 13   | 89  | 13   | 180 | 36,7                      |
|      | 4      | 4030                | 11180004S             | 100                      | 8    | 82  | 760  | -    | 76  | 6    | 216 | 43,8                      |
|      | 4      | 4040                | 11180004              | 100                      | 7    | 82  | 760  | 10   | 102 | 10   | 216 | 48,8                      |
|      | 5      | 4030                | 11180005S             | 100                      | 8    | 101 | 760  | 19   | 76  | 6    | 216 | 51,1                      |
|      | 5      | 4040                | 11180005              | 100                      | 7    | 101 | 760  | 0,5  | 102 | 0,5  | 216 | 56,1                      |
|      | 6      | 4535                | 11180006S             | 110                      | 8    | 120 | 760  | 15,5 | 89  | 15,5 | 242 | 64,9                      |
|      | 6      | 4545                | 11180006              | 110                      | 8    | 120 | 760  | 2,5  | 115 | 2,5  | 242 | 71,4                      |
|      | 8      | 4535                | 11180008S             | 110                      | 8    | 158 | 760  | 34,5 | 89  | 34,5 | 242 | 84,4                      |
|      | 8      | 4545                | 11180008              | 110                      | 8    | 158 | 760  | 21,5 | 115 | 21,5 | 242 | 90,9                      |
| 900  | 10     | 4535                | 11180010S             | 110                      | 8    | 196 | 760  | 53,5 | 89  | 53,5 | 242 | 96,0                      |
|      | 10     | 4545                | 11180010              | 110                      | 8    | 196 | 760  | 40,5 | 115 | 40,5 | 242 | 102,0                     |
|      | 3      | 3525                | 11190003S             | 90                       | 7    | 63  | 858  | 1    | 65  | 1    | 180 | 44,1                      |
|      | 3      | 3535                | 11190003              | 90                       | 7    | 63  | 858  | 13   | 89  | 13   | 180 | 46,8                      |
|      | 4      | 4030                | 11190004S             | 100                      | 8    | 82  | 858  | 3    | 76  | 3    | 216 | 55,0                      |
|      | 4      | 4040                | 11190004              | 100                      | 7    | 82  | 858  | 10   | 102 | 10   | 216 | 60,0                      |
|      | 5      | 4535                | 11190005S             | 110                      | 8    | 101 | 858  | 6    | 89  | 6    | 242 | 67,5                      |
|      | 5      | 4545                | 11190005              | 110                      | 7    | 101 | 858  | 7    | 115 | 7    | 242 | 74,8                      |
|      | 6      | 4535                | 11190006S             | 110                      | 8    | 120 | 858  | 15,5 | 89  | 15,5 | 242 | 74,5                      |
|      | 6      | 4545                | 11190006              | 110                      | 8    | 120 | 858  | 2,5  | 115 | 2,5  | 242 | 81,5                      |
|      | 8      | 4535                | 11190008S             | 110                      | 8    | 158 | 858  | 34,5 | 89  | 34,5 | 242 | 103,5                     |
|      | 8      | 4545                | 11190008              | 110                      | 8    | 158 | 858  | 21,5 | 115 | 21,5 | 242 | 110,0                     |
| 1000 | 10     | 5040                | 11190010S             | 125                      | 8    | 196 | 858  | 47   | 102 | 47   | 257 | 119,0                     |
|      | 10     | 5050                | 11190010              | 125                      | 8    | 196 | 858  | 34,5 | 127 | 34,5 | 267 | 126,0                     |
|      | 3      | 4030                | 111100003S            | 100                      | 7    | 63  | 958  | 6,5  | 76  | 6,5  | 216 | 52,0                      |
|      | 3      | 4040                | 111100003             | 100                      | 7    | 63  | 958  | 19,5 | 102 | 19,5 | 216 | 56,5                      |
|      | 4      | 4030                | 111100004S            | 100                      | 8    | 82  | 958  | 3    | 76  | 3    | 216 | 61,5                      |
|      | 4      | 4040                | 111100004             | 100                      | 7    | 82  | 958  | 10   | 102 | 10   | 216 | 66,5                      |
|      | 5      | 4535                | 111100005S            | 110                      | 8    | 101 | 958  | 6    | 89  | 6    | 242 | 74,0                      |
|      | 5      | 4545                | 111100005             | 110                      | 7    | 101 | 958  | 7    | 115 | 7    | 242 | 80,5                      |
|      | 6      | 4535                | 111100006S            | 110                      | 8    | 120 | 958  | 15,5 | 89  | 15,5 | 242 | 84,0                      |
|      | 6      | 4545                | 111100006             | 110                      | 8    | 120 | 958  | 2,5  | 115 | 2,5  | 242 | 90,0                      |
|      | 8      | 4535                | 111100008S            | 110                      | 8    | 158 | 958  | 34,5 | 89  | 34,5 | 242 | 111,5                     |
|      | 8      | 5050                | 111100008             | 125                      | 8    | 158 | 958  | 15,5 | 127 | 15,5 | 267 | 132,0                     |
| 1250 | 10     | 5040                | 111100010S            | 125                      | 8    | 196 | 958  | 47   | 102 | 47   | 267 | 141,0                     |
|      | 10     | 5050                | 111100010             | 125                      | 8    | 196 | 958  | 34,5 | 127 | 34,5 | 267 | 147,0                     |
|      | 3      | 4040                | 111125003             | 100                      | 7    | 63  | 1208 | 19,5 | 102 | 19,5 | 216 | 120,0                     |
|      | 4      | 4545                | 111125004             | 110                      | 7    | 82  | 1208 | 16,5 | 115 | 16,5 | 242 | 152,0                     |
|      | 5      | 4545                | 111125005             | 110                      | 7    | 101 | 1208 | 7    | 115 | 7    | 242 | 175,0                     |
|      | 6      | 5050                | 111125006             | 125                      | 7    | 120 | 1208 | 3,5  | 127 | 3,5  | 267 | 190,0                     |
|      | 8      | 5050                | 111125008             | 125                      | 8    | 158 | 1208 | 15,5 | 127 | 15,5 | 267 | 232,0                     |